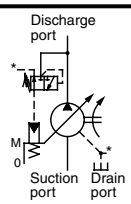
PVS Series Variable Volume Piston Pumps

8.0 to 45.0cm³/rev
21MPa



- **Design No. 30 is applied on PVS-0B to make the pump more compact and lighter, and reduce noise.**
- **Production of PVS-3B has been discontinued. Use PZS-3B.**
- **Pressure adjustment 3 type has been added to PVS-1B-22 and PVS-2B-45. (Design No. 20 is applied only on PVS-2B-45*3.)**

Features

Energy-saving Type with Drastically Reduced Loss

A NACHI-proprietary semi-circular barrel swash plate that receives pressure on its surface ensures a stable discharge volume at all times. This eliminates excess discharge volume, and enables the effective use of power corresponding to the load cycle.

This "energy-saving type" conserves energy, reduces power loss, and helps to reduce hydraulic costs.

Silent Type That Demonstrates Its Power Quietly

Proprietary low-noise mechanisms are incorporated on the shoe, swash plate, valve plate, and other locations to ensure silent operation. In particular, a semi-circular barrel swash plate stabilizes operation characteristics to ensure silent operation.

Specifications

Model No.	Volume cm³/rev	Discharge volume at no-load ℓ/min				Pressure adjustment range MPa {kgf/cm²}	Permitted peak pressure MPa {kgf/cm²}	Rotating speed min⁻¹		Mass kg
		1000min⁻¹	1200min⁻¹	1500min⁻¹	1800min⁻¹			Min.	Max.	
PVS-0B-8*0-30 1 2 3	8.0	8.0	9.6	12.0	14.4	2 to 3.5 {20.4 to 35.7} 2 to 7 {20.4 to 71.4} 3 to 14 {30.6 to 143 } 3 to 21 {30.6 to 214 }	25 {255}	500	2000	7.7
PVS-1B-16*0-(*)-12 1 2 3	16.5	16.5	19.8	24.7	29.7	2 to 3.5 {20.4 to 35.7} 2 to 7 {20.4 to 71.4} 3 to 14 {30.6 to 143 } 3 to 21 {30.6 to 214 }	25 {255}	500	2000	10.5
PVS-1B-22*0-(*)-12 1 2 3	22.0	22.0	26.4	33.0	39.6	2 to 3.5 {20.4 to 35.7} 2 to 7 {20.4 to 71.4} 3 to 14 {30.6 to 143 } 3 to 21 {30.6 to 214 }	25 {255}	500	2000	10.5
PVS-2B-35*0-(*)-12 1 2 3	35.0	35.0	42.0	52.5	63.0	2 to 3.5 {20.4 to 35.7} 2 to 7 {20.4 to 71.4} 3 to 14 {30.6 to 143 } 3 to 21 30.6 to 214 }	25 {255}	500	2000	21
PVS-2B-45*0-(*)-12 1 2 3-(*)-20	45.0	45.0	54.0	67.5	81.0	2 to 3.5 {20.4 to 35.7} 2 to 7 {20.4 to 71.4} 3 to 14 {30.6 to 143 } 3 to 21 {30.6 to 214 }	25 {255}	500	2000	21

Note) 1. The standard direction of rotation is clockwise when viewed from the shaft end. Consult your agent separately for a counterclockwise direction of rotation.
2. A keyed straight shaft is standard. For details on spline shafts, consult your agent separately.

- Handling
- Cautions during Pump Installation and Piping

1 Use flexible couplings for connecting the pump shaft to the drive shaft, and prevent a radial or thrust load from being applied on the pump shaft.
2 For centering of the pump shaft, limit the eccentricity between the drive shaft and hydraulic pump shaft to 0.05 mm, and keep the angle error within 1°.
3 Set the clamping length of couplings and hydraulic pump shafts so that it is within at least 2/3 or more of the coupling width.
4 Use a sufficiently rigid pump mounting base.
5 Set the pressure on the pump suction side to -0.03 MPa or more (suction port flow velocity within 2 m/sec).
6 Raise part of the drain piping to above the topmost part of the pump body, and insert the return section of the drain piping into the hydraulic operating fluid. Also, observe the values in the following table to limit the drain back pressure to 0.1 MPa.

Item \ Model No.	PVS-0B PVS-1B	PVS-2B
Pipe joint size	3/8" or more	1/2" or more
Pipe I.D	φ7.6 mm dia or more	φ12 mm dia or more
Pipe length	1m or less	1m or less

- Management of Hydraulic Operating Fluid

1 Use good-quality hydraulic operating fluid, and use within a kinematic viscosity range of 20 to 200 mm²/sec during operation. Use an R&O type and anti-wear hydraulic fluid of ISO-VG32 to 68. The optimum kinematic viscosity during operation is 20 to 50 mm²/sec.
2 The operating temperature range is 5 to 60°C. When the oil temperature at start-up is 5°C or less, warm up the hydraulic pump by low-pressure, low-operation speed operation until the oil temperature reaches 5°C.
3 Provide a suction strainer with a filtering grade of about 100μm (150 mesh). Be sure to provide a return line filter of grade 20μm or less on the return line to the tank. (When the hydraulic pump is used at a high pressure of 14 MPa or more, we recommend providing a filter of 10μm or less.
4 Manage the hydraulic operating fluid so that contamination is maintained at class NAS10 or lower.
5 Use hydraulic operating fluid within an operating ambient temperature of 0 to 60°C.

(continued on following page)

● Cautions at Startup

1 Before you start pump operation, fill the pump body with clean hydraulic operating fluid via the lubrication port.

Model No.	Injection amount cm³
PVS-0B-8	220
PVS-1B-16, 22	300
PVS-2B-35, 45	650

2 An unload is required when the motor is started under condition λ–△. Consult your agent regarding the circuit.

3 Make sure that the pump operates in the direction of rotation the same as that indicated by the arrow on the pump body.

4 Air entering the pump or pipes may cause noise or vibration. At startup, set the pump discharge side to a no-load state, and operate the pump in the inching mode to release any air in the pump or pipes.

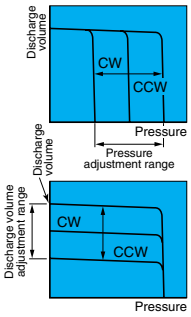
5 Provide an air bleed valve in circuits where it is difficult to release air at start-up.
(See "IP Pumps" on page C-13.)

● How to Set Pressure and Discharge Volume

The default pump discharge volume is set to "maximum" and default discharge pressure is set to "minimum". Change the discharge volume and discharge pressure settings according to your particular operating conditions.

[Pressure adjustment]
Turning the pressure adjusting screw CW increases the pressure.

[Discharge volume adjustment]
Turning the flow rate adjusting screw CW decreases the discharge volume.



Note)
· For details regarding the relationship between flow rate adjustment length ℓ and pump capacity q, see the tables provided in the installation dimension drawings for each of the pumps.
· Firmly tighten the lock nuts after you have finished adjustments.

[Note]

● Variable control mechanism

Standard type
- N* : Pressure compensation type (manual mode)

Option type
- P* : Pressure compensation type (remote control mode)
- N*Q* : 2-pressure, 2-flow rate control
- R*$^{A}_{S}$Ⓢ : Solenoid cutoff control
- W*$^{A}_{S}$Ⓢ : 2-pressure control
- RQ*$^{A}_{S}$Ⓢ : 2-pressure, 2-flow rate control w/ solenoid cutoff
- C*$^{A}_{S}$Ⓢ : 2-cutoff control

● * : Pressure adjustment range
- 0 : 2 to 3.5MPa {20.4 to 35.7kgf/cm²}
- 1 : 2 to 7MPa {20.4 to 71.4kgf/cm²}
- 2 : 3 to 14MPa {30.6 to 143kgf/cm²}
- 3 : 3 to 21MPa {30.6 to 214kgf/cm²}

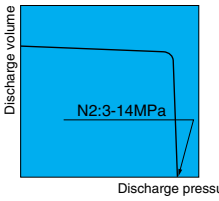
●Ⓢ : Applicable to solenoid specifications A, S
- AⓈ: SA-G01
- SⓈ: SS-G01
- 1 : 100V 50/60Hz
- 2 : 200V 50/60Hz
- 3 : DC12V
- 4 : DC24V

Explanation of model No

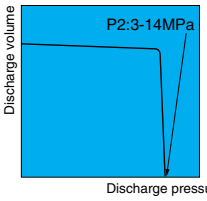
PVS – 1 B – 16 N 2 – (*) – 12

- 12 — Design No. 30: PVS-0* / 12: PVS-1*, PVS-2* / 20: PVS-2*-45N3 only
- (*) — Auxiliary symbol None: Side port type / Z: Axial port type (PVS-1*, PVS-2*)
- 2 — Pressure adjustment range [Note] Reference
- N — Variable control mechanism [Note] Reference
- 16 — Max. pump capacity (cm³/rev) Nominal 8, 16, 22, 35, 45
- B — Mounting method B: Mounting flange type A: Mounting foot type
- 1 — Pump size 0, 1, 2
- PVS — PVS series variable piston pump

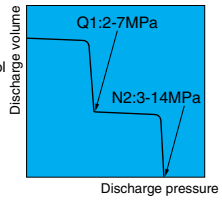
[Example 1]
N*: Pressure compensation type (manual mode)
PVS-1B-16N2



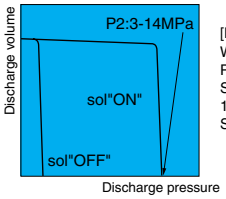
[Example 2]
P*: Pressure compensation type (remote control mode)
PVS-1B-16P2



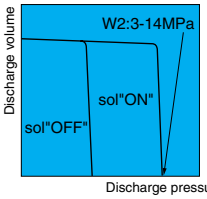
[Example 3]
N*Q*: 2-pressure, 2-flow rate control
PVS-1B-16N2Q1



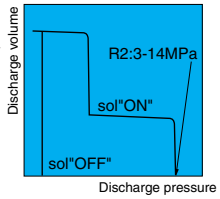
[Example 4]
R*S*: Solenoid cutoff control
PVS-1B-16R2S2
Solenoid specifications
200V 50/60Hz
SS-G01



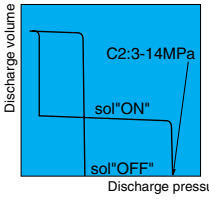
[Example 5]
W*S*: 2-pressure control
PVS-1B-16W2S1
Solenoid specifications
100V 50/60Hz
SS-G01



[Example 6]
RQ*S*: 2-pressure, 2-flow rate control w/ solenoid cutoff
PVS-1B-16RQ2S1
Solenoid specifications
100V 50/60Hz
SS-G01



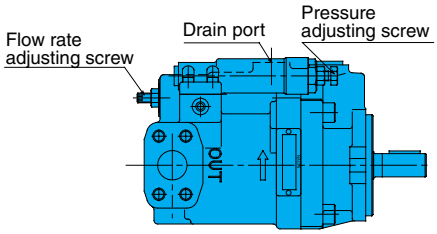
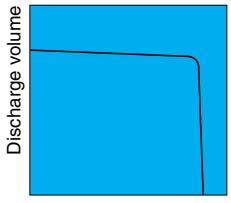
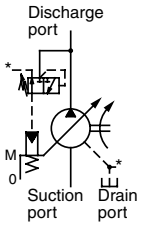
[Example 7]
C*S*: 2-cutoff control
PVS-1B-16C2S2
Solenoid specifications
200V 50/60Hz
SS-G01



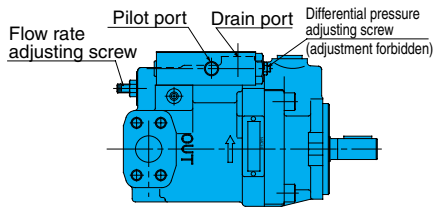
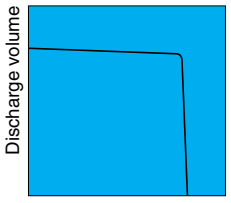
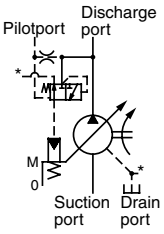
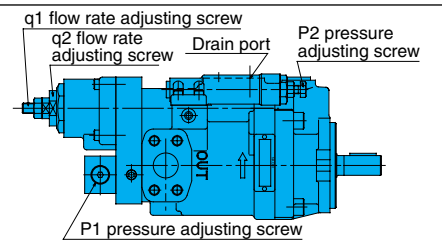
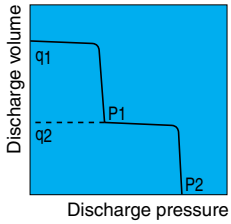
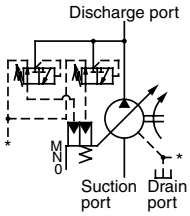
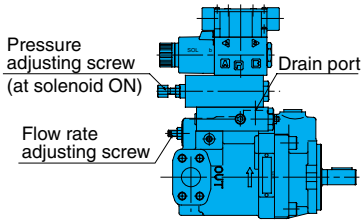
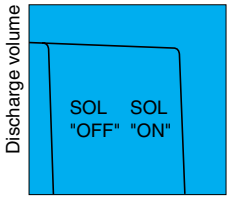
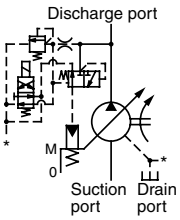
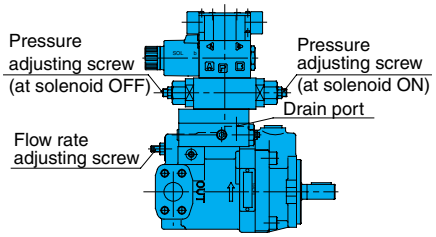
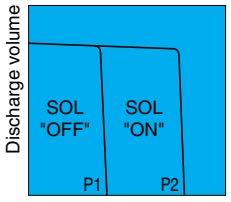
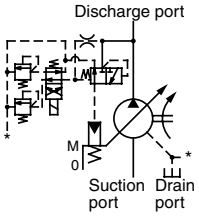
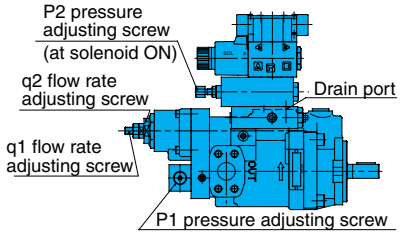
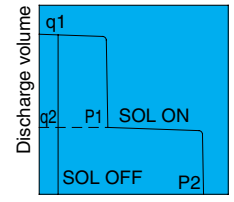
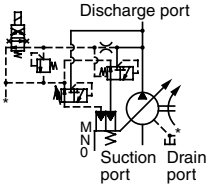
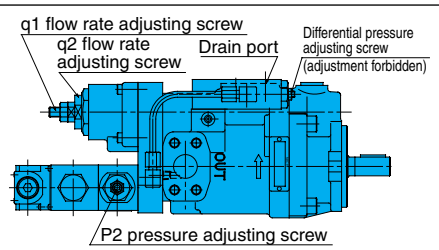
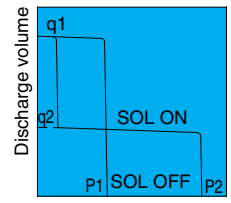
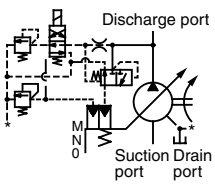
■NQ, RS, WS, RQS and CS types are not available for the PVS-0B-8, and the NQ, RQS and CS types are not available for the PVS-1B-$^{16}_{22}$-Z and PVS-2B-$^{35}_{45}$-Z.

Variable Control Mechanisms

Standard type

Symbol	External View	Characteristics	Hydraulic Circuit	Explanation
N				Pressure compensation type (manual system) When the discharge pressure reaches the preset volume set by the pressure compensator, the discharge volume is automatically reduced to hold the pressure at the set pressure.

Option type

P				Pressure compensation type (remote control mode) This mode demonstrates the same characteristics as the manual mode. The discharge pressure can be adjusted by external pilot pressure. The discharge volume can be adjusted manually. Note 2)
NQ				2-pressure, 2-flow rate control type The discharge volume changes in two stages by the pump's built-in sequence valve. This allows conventional high/ low pressure control to be performed on a single pump unit, and save energy in the hydraulic circuit.
RS (RA)				Solenoid cutoff control type A solenoid valve for unload is integrated into the pressure compensation type to minimize energy loss when pump output is not required. Only a slight amount of heat is generated.
WS (WA)				2-pressure control type Two pressure compensation types can be obtained by switching the solenoid valve ON/OFF. Two types of output control are possible with the actuator set to a constant speed.
RQS (RQA)				2-pressure, 2-flow rate control type w/ solenoid cutoff The discharge volume can be changed in two stages by the sequencer valve and solenoid valve for unload mounted on the pump, and unloading is possible when pressure oil is not required.
CS (CA)				2-cutoff control type Two types of pressure - flow rate characteristics can be obtained by the solenoid valve and cylinder mounted on the pump.

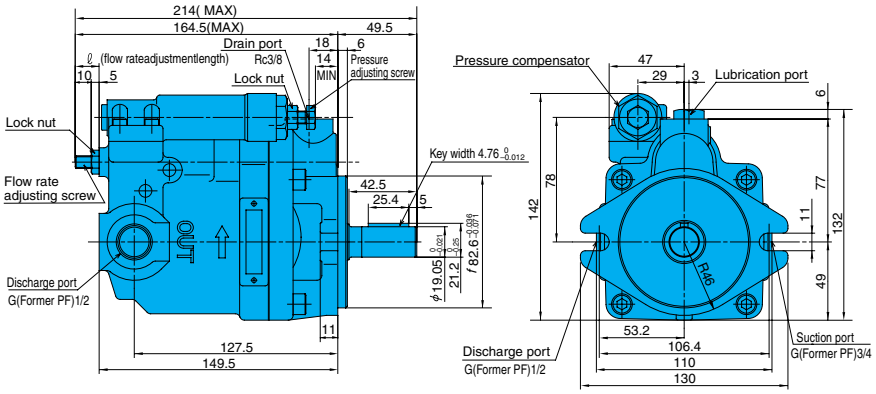
Note 1) Many other variable control mechanism are also available in addition to those in the above table. Please consult your agent for details.
Note 2) We recommend ZR-T02-*-5895* as the remote control valve. For details, consult your agent. Prevent the pipe volume up to the remote control valve from falling below 150cm³.

Pressure Compensation Type

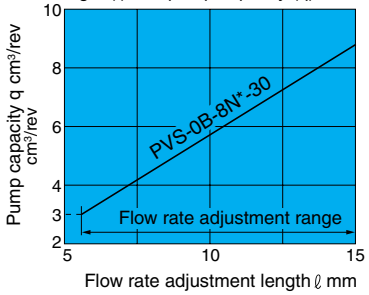
Manual mode: standard type

PVS-0B-8N*-30

Installation Dimension Drawing

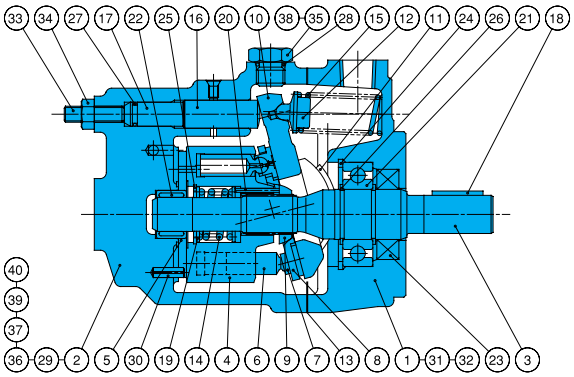


Relationship between flow rateadjustment length (ℓ) and pump capacity (q)



Set a flow rate adjustment length within the above range. Oil will leak if the pump is operated below the adjustment range lower limit.

Cross-sectional Drawing



Part No.	Part Name	Part No.	Part Name	Part No.	Part Name
1	Body	15	Spring S	29	Parallel pin
2	Case	16	Control piston	30	Spring pin
3	Shaft	17	Guide pin	31	Hexagon socket head bolt
4	Cylinder barrel	18	Parallel key	32	Cross-recessed countersunk head screw
5	Valve plate	19	Retainer		
6	Piston	20	Needle	33	Hexagon socket set screw
7	Shoe	21	Ball bearing		
8	Shoe holder	22	Needle bearing	34	Hexagon nut
9	Barrel holder	23	Oil seal	35	Hexagon plug
10	Swash plate	24	Snap ring	36	Metal plug
11	Thrust bush	25	Snap ring	37	Nameplate
12	Spring holder	26	Snap ring	38	Lubrication port plate
13	Gasket	27	O-ring	39	CAUTION plate
14	Spring C	28	O-ring	40	Rivet

List of Sealing Parts

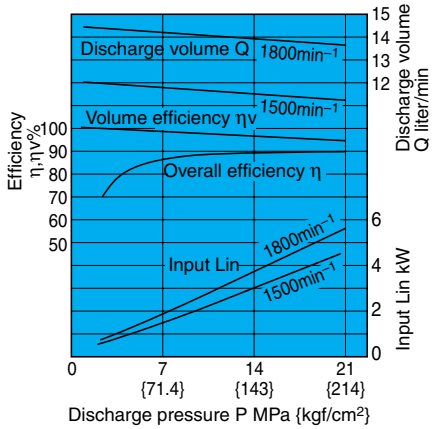
Part No.	Part Name	Q'ty	PVS-0B-8	
			Size	Remarks
13	Packing	1	PS46-100000	3 Bond
23	Oil seal	1	TCV-254511	N.O.K
27	O-ring	1	1B-P9	JIS B 2401
28	O-ring	1	1B-P11	JIS B 2401

Parts marked by an asterisk "*" are not available on the market. Consult your agent.

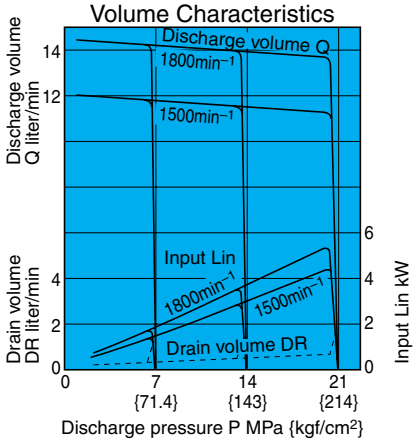
Performance Curves

Typical characteristics at hydraulic operating fluid kinematic viscosity of 32 mm²/s

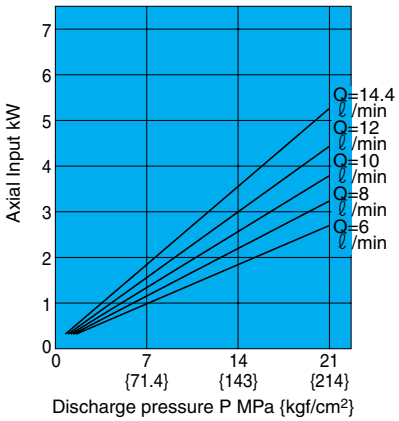
General Performance



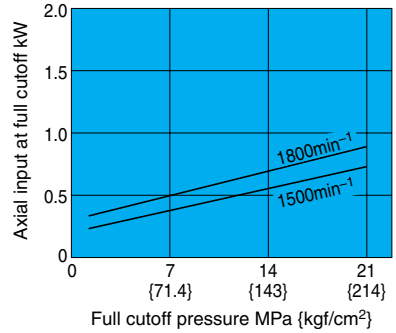
Pressure - Discharge Volume Characteristics



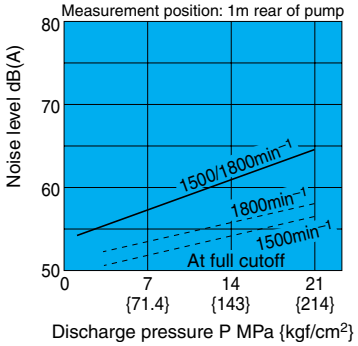
Axial Input



Axial Input at Full Cutoff



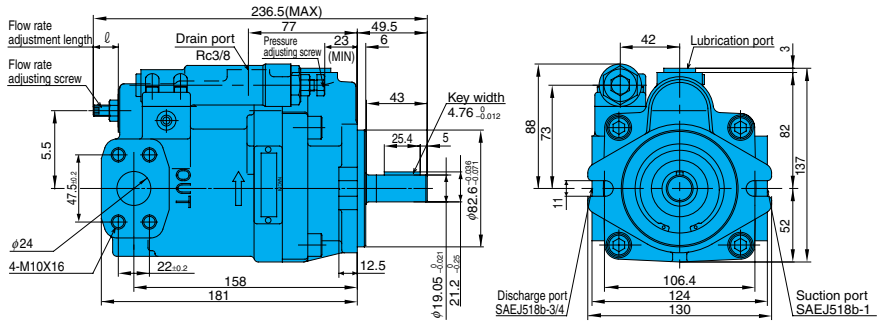
Noise Characteristics



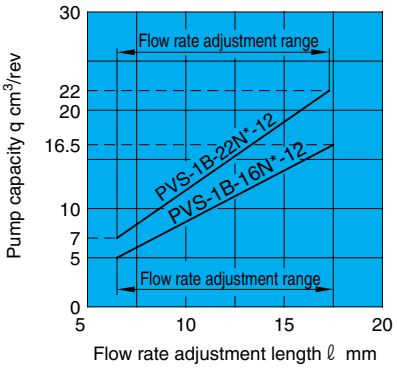
Installation Dimension Drawing

PVS-1B-$^{16}_{22}$N*-(Z)-12

(side port type)

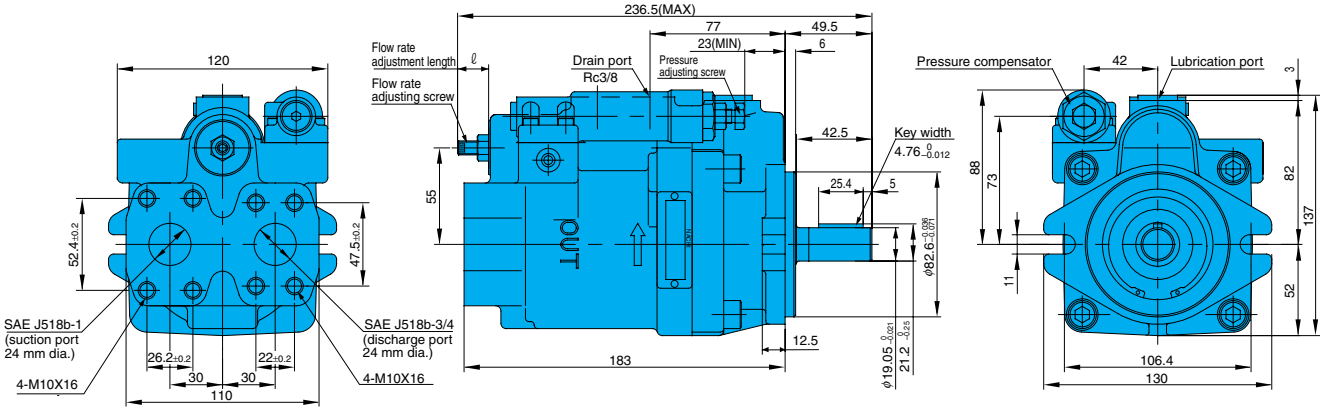


Relationship between flow rate adjustment length (ℓ) and pump capacity (q)

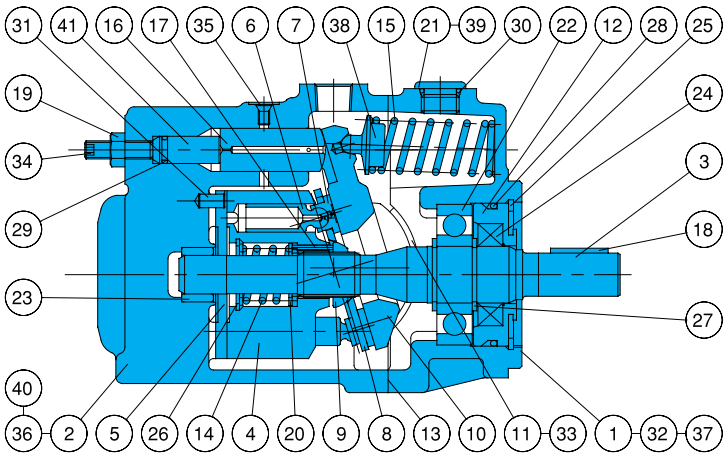


Set a flow rate adjustment length within the above range. Oil will leak if the pump is operated below the adjustment range lower limit.

(axial port type)



Cross-sectional Drawing



Part No.	Part Name	Part No.	Part Name
1	Body	22	Ball bearing
2	Case	23	Needle bearing
3	Shaft	24	Oil seal
4	Cylinder barrel	25	Snap ring
5	Valve plate	26	Snap ring
6	Piston	27	Snap ring
7	Shoe	28	O-ring
8	Shoe holder	29	O-ring
9	Barrel holder	30	O-ring
10	Swash plate	31	Pin
11	Thrust bush	32	Hexagon socket head bolt
12	Seal holder	33	Cross-recessed countersunk head screw
13	Gasket		
14	Spring C	34	Hexagon socket set screw
15	Spring S	35	Metal plug
16	Control piston	36	Nameplate
17	Needle	37	CAUTION plate
18	Key	38	Spring holder
19	Nut	39	Lubrication port plate
20	Retainer	40	Rivet
21	Plug	41	Guide pin

List of Sealing Parts

Part No.	Name	Q'ty	Size	Remarks
13	Gasket	1	*	Nihon Gasket
24	Oil seal	1	TCN-254511	N.O.K
28	O-ring	1	1B-G55	JIS B 2401
29	O-ring	1	1B-P9	JIS B 2401
30	O-ring	1	1B-P14	JIS B 2401

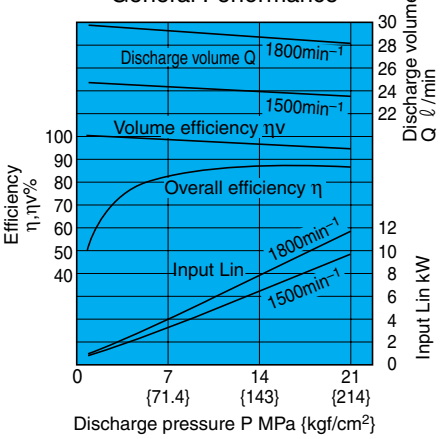
Parts marked by an asterisk "*" are not available on the market. Consult your agent.

Performance Curves

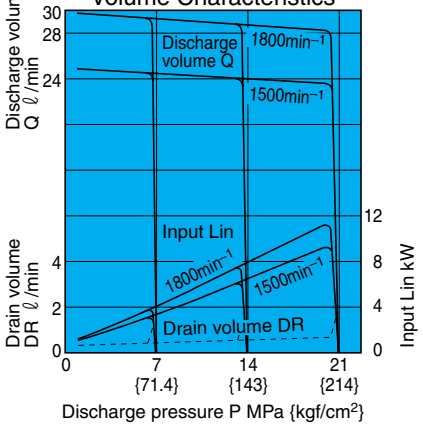
Typical characteristics at hydraulic operating fluid kinematic viscosity of 32 mm²/s

PVS-1B-16N*(Z)-12

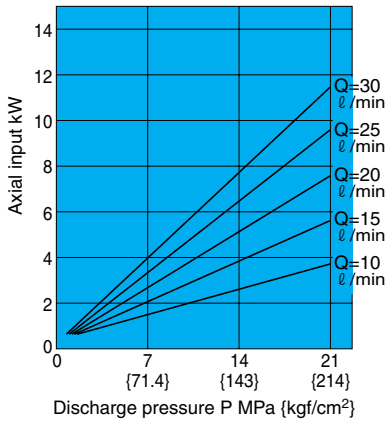
General Performance



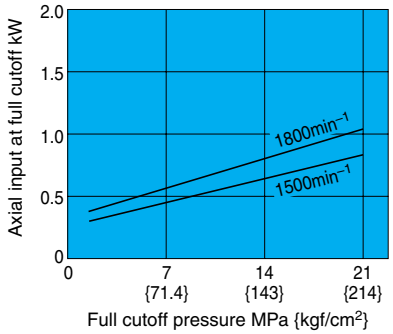
Pressure - Discharge Volume Characteristics



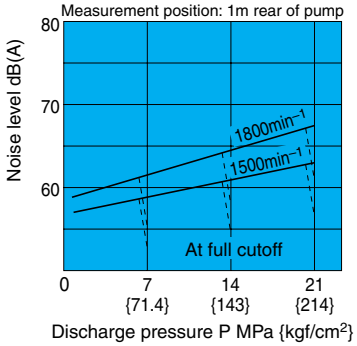
Axial Input



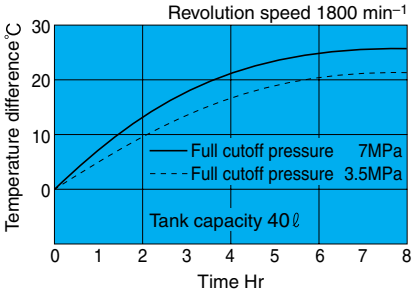
Axial Input at Full Cutoff



Noise Characteristics



Oil Temperature Rise Characteristics
PVS-1B-16N1-12

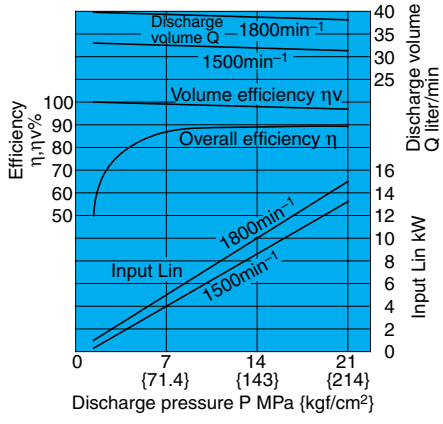


Performance Curves

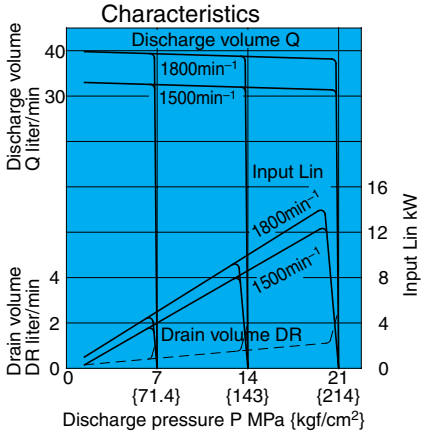
Typical characteristics at hydraulic operating fluid kinematic viscosity of 32 mm²/s

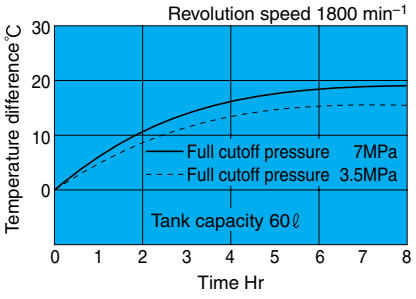
PVS-1B-22N*-(Z)-12

General Performance

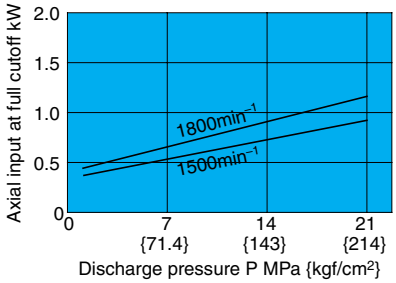


Pressure - Flow Rate Characteristics

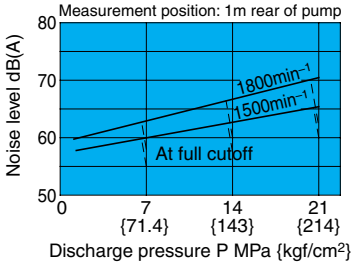




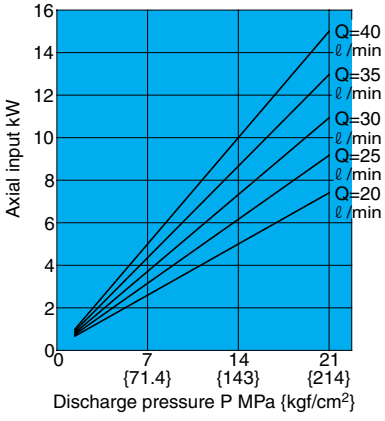
Axial input at full cutoff kW



Noise Characteristics



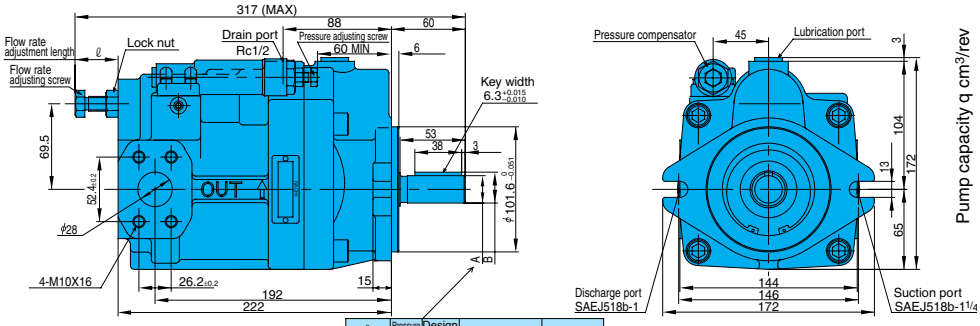
Axial Input



Installation Dimension Drawing

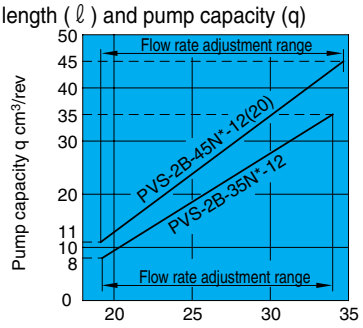
PVS-2B-$\frac{35}{45}$N*-(Z)-12(20)

(side port type)



cm³/rev	Pressure Range	Design No.	A	B
35	0 to 3	12D	φ22.23 0 −0.021	24.9 0 −0.5
45	0 to 2			
	3	20D	φ25.385 0 −0.025	27.85 0 −0.25

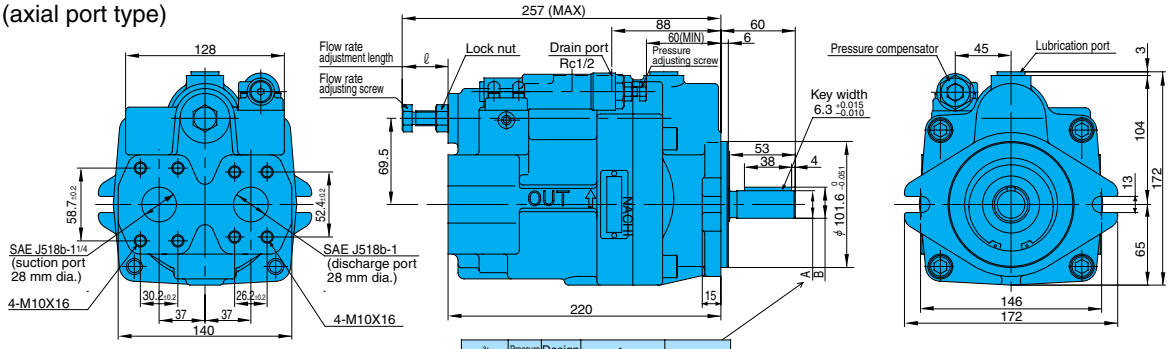
Relationship between flow rate adjustment length (ℓ) and pump capacity (q)



Flow rate adjustment length ℓ mm

Set a flow rate adjustment length within the above range. Oil will leak if the pump is operated below the adjustment range lower limit.

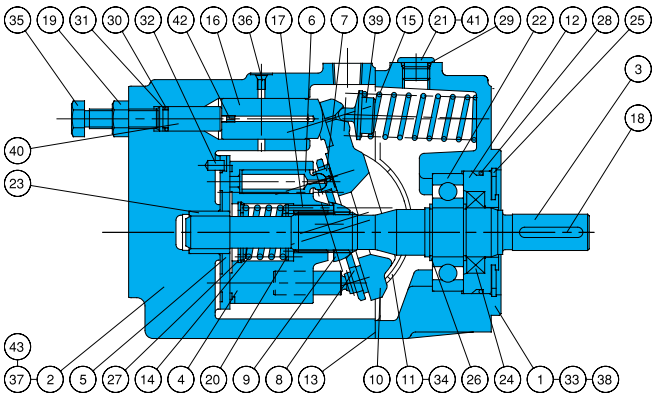
(axial port type)



cm³/rev	Pressure Range	Design No.	A	B
35	0 to 3	12D	φ22.23 0 −0.021	24.9 0 −0.5
45	0 to 2			
	3	20D	φ25.385 0 −0.025	27.85 0 −0.25

Cross-sectional Drawing

PVS-2B-$\frac{35}{45}$N*-(Z)-12



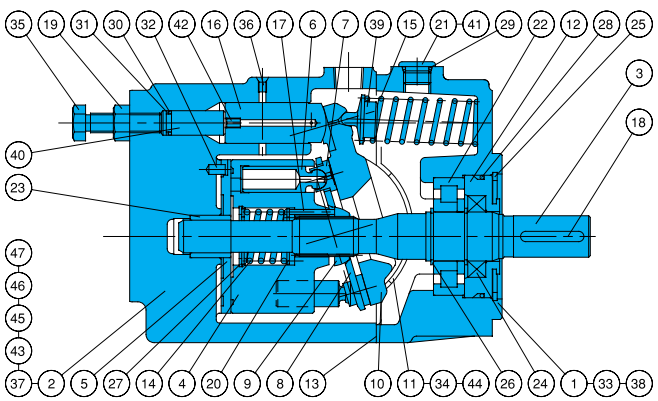
Part No.	Part Name	Part No.	Part Name	Part No.	Part Name
1	Body	16	Control piston	31	Backup ring
2	Case	17	Needle	32	Pin
3	Shaft	18	Key	33	Hexagon socket head bolt
4	Cylinder barrel	19	Nut		
5	Valve plate	20	Retainer	34	Cross-recessed countersunk head screw
6	Piston	21	Plug		
7	Shoe	22	Ball bearing	35	Flow rate adjusting screw
8	Shoe holder	23	Needle bearing		
9	Barrel holder	24	Oil seal	36	Metal plug
10	Swash plate	25	Snap ring	37	Nameplate
11	Thrust bush	26	Snap ring	38	CAUTION plate
12	Seal holder	27	Snap ring	39	Spring holder
13	Gasket	28	O-ring	40	Guide
14	Spring C	29	O-ring	41	Lubrication port plate
15	Spring S	30	O-ring	42	Orifice
				43	Rivet

List of Sealing Parts

Part No.	Part Name	Q'ty	PVS-2B-35/45	
			Size	Remarks
13	Gasket	1	*	Nihon Gasket
24	Oil seal	1	TCN-305011Z	N.O.K
28	O-ring	1	1B-G70	JIS B 2401
29	O-ring	1	1B-P14	JIS B 2401
30	O-ring	1	1B-P11	JIS B 2401
31	Backup ring	1	T2-P11	JIS B 2407

Parts marked by an asterisk "*" are not available on the market. Consult your agent.

PVS-2B-45N3-(Z)-20



Part No.	Part Name	Part No.	Part Name	Part No.	Part Name
1	Body	17	Needle	33	Hexagon socket head bolt
2	Case	18	Key		
3	Shaft	19	Nut	34	Cross-recessed countersunk head screw
4	Cylinder barrel	20	Retainer		
5	Valve plate	21	Plug	35	Flow rate adjusting screw
6	Piston	22	Roller bearing		
7	Shoe	23	Needle bearing	36	Metal plug
8	Shoe holder	24	Oil seal	37	Nameplate
9	Barrel holder	25	Snap ring	38	CAUTION plate
10	Swash plate	26	Snap ring	39	Spring holder
11	Thrust bush	27	Snap ring	40	Guide
12	Seal holder	28	O-ring	41	Lubrication port plate
13	Gasket	29	O-ring	42	Orifice
14	Spring C	30	O-ring	43	Rivet
15	Spring S	31	Backup ring	44	Orifice
16	Control piston	32	Pin	45	Pin
				46	O-ring
				47	Plug

List of Sealing Parts

Part No.	Part Name	Q'ty	PVS-2B-45N3	
			Size	Remarks
13	Gasket	1	*	Nihon Gasket
24	Oil seal	1	TCN-305011Z	N.O.K
28	O-ring	1	1B-G70	JIS B 2401
29	O-ring	1	1B-P14	JIS B 2401
30	O-ring	1	1B-P11	JIS B 2401
46	O-ring	2	1B-P5	JIS B 2401
31	Backup ring	1	T2-P11	JIS B 2407

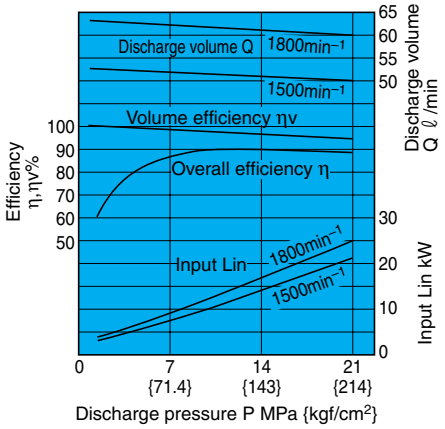
Parts marked by an asterisk "*" are not available on the market. Consult your agent.

Performance Curves

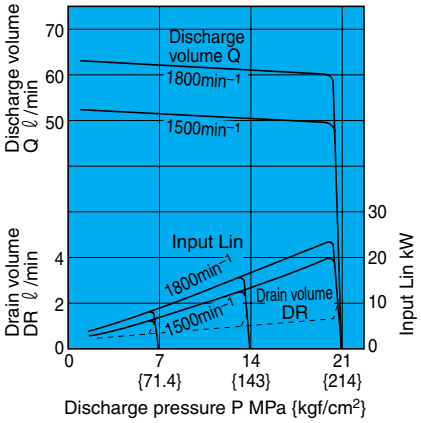
Typical characteristics at hydraulic operating fluid kinematic viscosity of 32 mm²/s

PVS-2B-35N*-(Z)-12

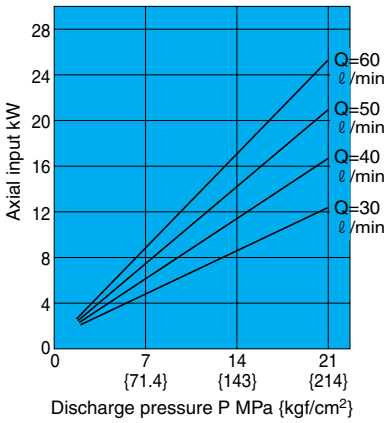
General Performance



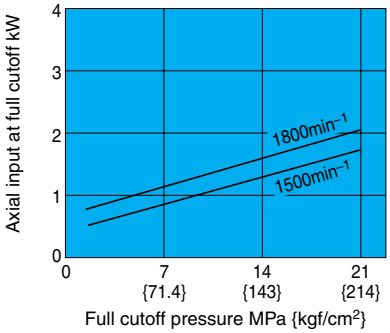
Pressure - Discharge Volume Characteristics



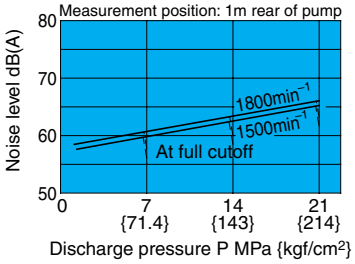
Axial Input



Axial Input at Full Cutoff



Noise Characteristics

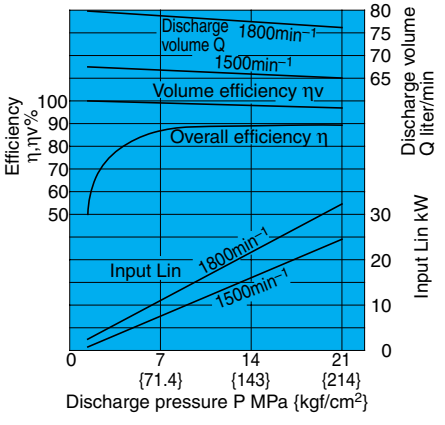


Performance Curves

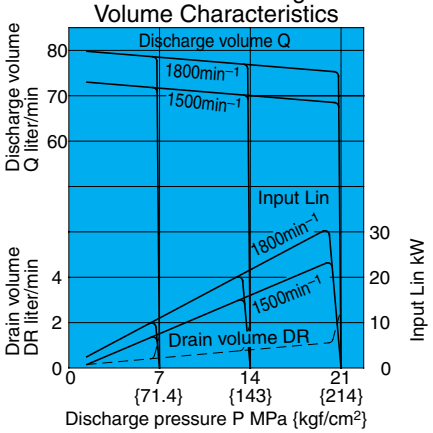
Typical characteristics at hydraulic operating fluid kinematic viscosity of 32 mm²/s

PVS-2B-45N*-(Z)-12(20)

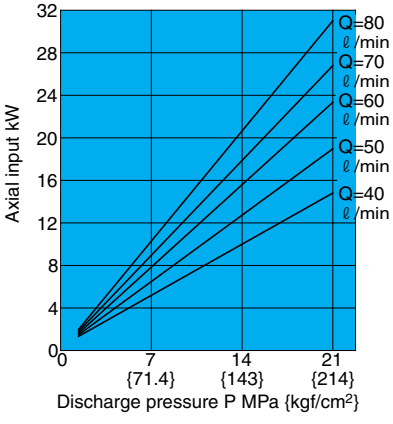
General Performance



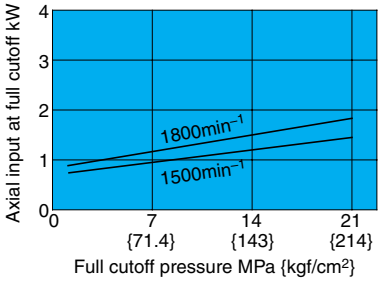
Pressure - Discharge Volume Characteristics



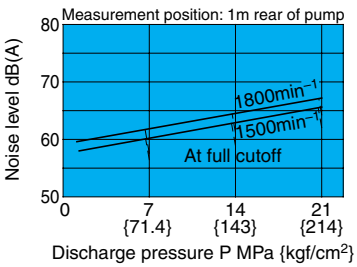
Axial Input



Axial Input at Full Cutoff

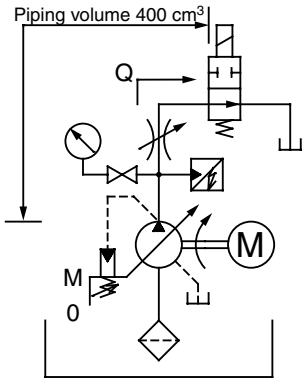


Noise Characteristics

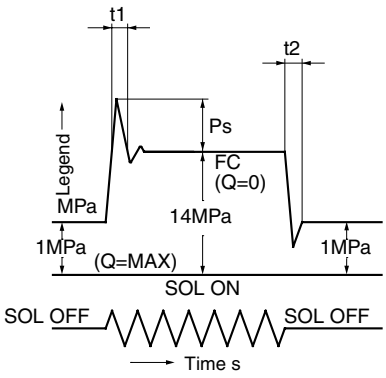


Response Performance

Test Circuit



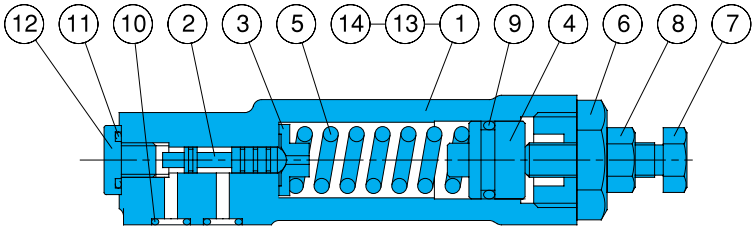
Pressure MPa



Model No.	Response Time (s)		Surge Pressure MPa{kgf/cm²}
	t_1	t_2	P_s
PVS-0B-8	0.03 to 0.04	0.04 to 0.06	2 to 4{20.4 to 40.8}
PVS-1B-16	0.05 to 0.06	0.07 to 0.08	4 to 7{40.8 to 71.4}
PVS-1B-22	0.05 to 0.06	0.07 to 0.08	5 to 8{51 to 81.6}
PVS-2B-35	0.05 to 0.06	0.05 to 0.07	6 to 9{61.2 to 91.8}
PVS-2B-45	0.05 to 0.06	0.05 to 0.07	6 to 9{61.2 to 91.8}

Response performance changes according to pipe volume and size.
Use an anti-surging valve to prevent surge voltage.

Pressure Compensator



Part No.	Part Name	Part No.	Part Name
1	Body	8	Nut
2	Spool	9	O-ring
3	Holder	10	O-ring
4	Plunger	11	O-ring
5	Spring	12	Plug
6	Retainer	13	Plug
7	Pressure adjusting bolt	14	Mounting bolt

List of Sealing Parts

Part No.	Name	Q'ty	Size
			For 0B, 1B, 2B
9	O-ring	1	1A-P14
10	O-ring	3	1B-P6
11	O-ring	1	1B-P10

Note) O-ring 1A/B-** refers to JIS B2401-1A/B.

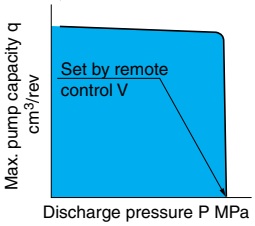
Pressure Compensation Type

(remote control mode)

Explanation of model No.: **PVS – 0 B – 8 P * – 30**

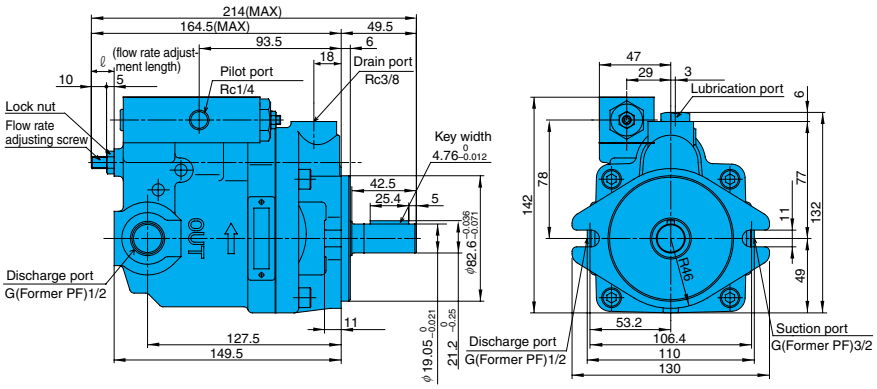
- Design No.
  - 30: PVS-0*
  - 12: PVS-1*, PVS-2*
  - 20: PVS-2*-45P3 only
- Pressure adjustment range
  - 0: 2- 3.5MPa {20.4- 35.7kgf/cm²}
  - 1: 2- 7MPa {20.4- 71.4kgf/cm²}
  - 2: 3-14MPa {30.6-143kgf/cm²}
  - 3: 3-21MPa {30.6-214kgf/cm²}
- P: Pressure compensation type (remote control mode)
- Max. pump capacity (cm³/rev) Nominal 8, 16, 22, 35, 45
- Pump size 0, 1, 2

P-Q Characteristics

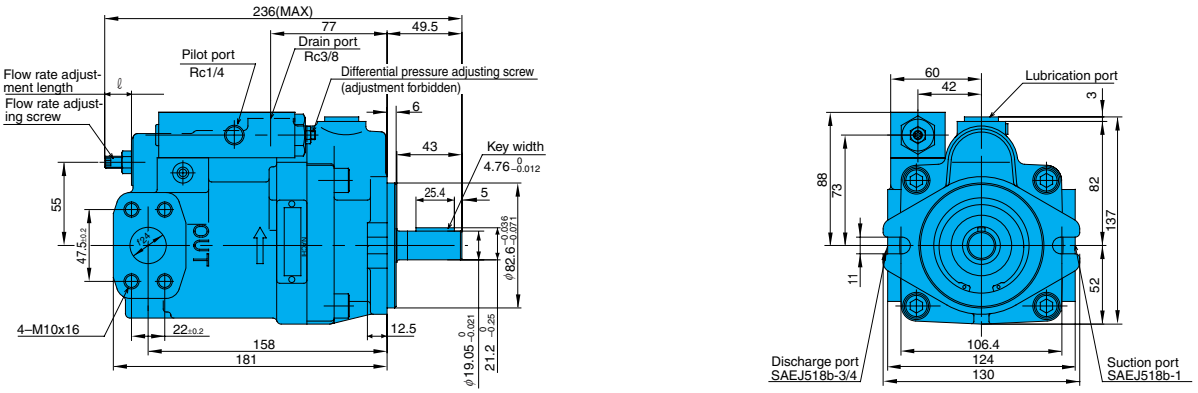


Installation Dimension Drawing

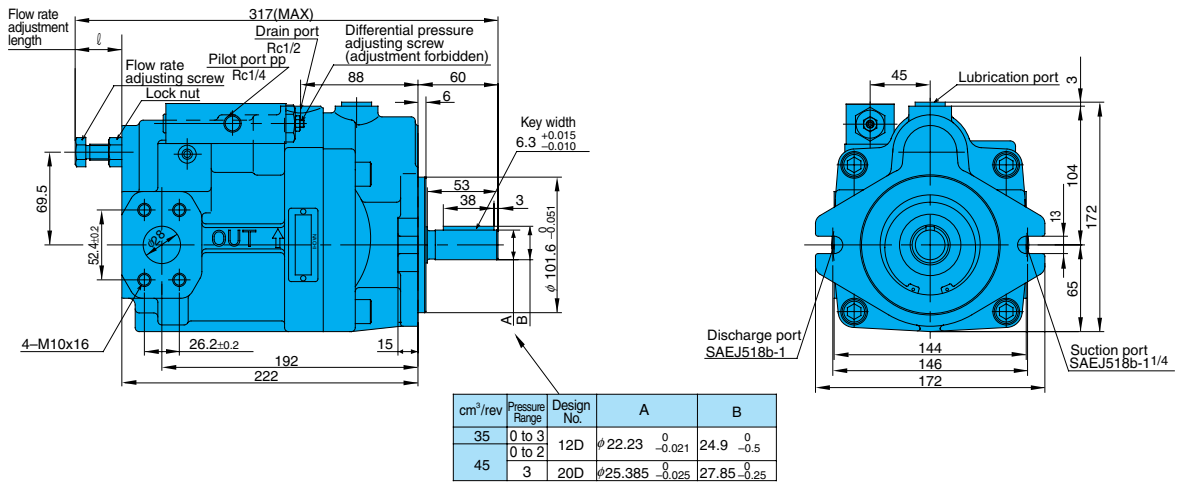
PVS-0B-8P*-30



PVS-1B-$^{16}_{22}$P*-12



PVS-2B-$^{35}_{45}$P*-12(20)



cm³/rev	Pressure Range	Design No.	A	B
35	0 to 3	12D	φ22.23 0 -0.021	24.9 0 -0.5
45	0 to 2			
	3	20D	φ25.385 0 -0.025	27.85 0 -0.25

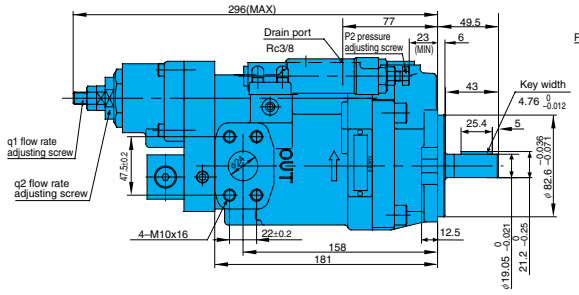
2-pressure, 2-flow Rate Control Type

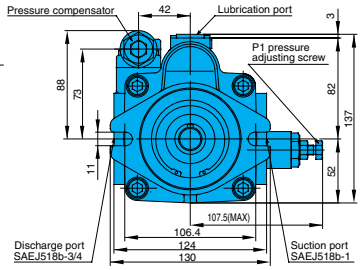
Explanation of model No.: **PVS – 1 B – 16 N 3 Q 1 – 12**

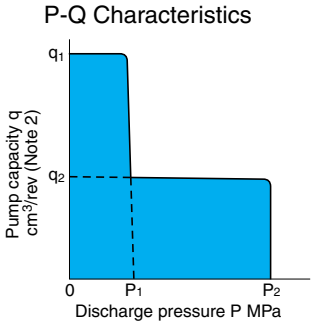
- Design No. 12: PVS-1*, PVS-2*
  20: PVS-2*-45N3Q*
- Pressure adjustment range N*: High-pressure adjustment range, P2
  Q*: Low-pressure adjustment range, P1
  0: 2- 3.5MPa {20.4- 35.7kgf/cm²}
  1: 2- 7MPa {20.4- 71.4kgf/cm²}
  2: 3-14MPa {30.6-143kgf/cm²}
  3: 3-21MPa {30.6-214kgf/cm²}
- NQ: 2-pressure, 2-flow rate control
- Max. pump capacity (cm³/rev) Nominal 16, 22, 35, 45
- Pump size 1, 2

Installation Dimension Drawing

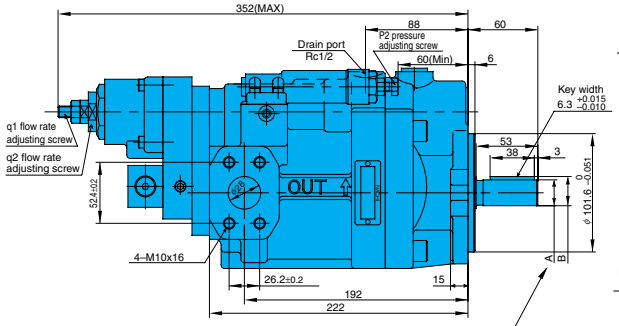
PVS-1B-$^{16}_{22}$N*Q*-12

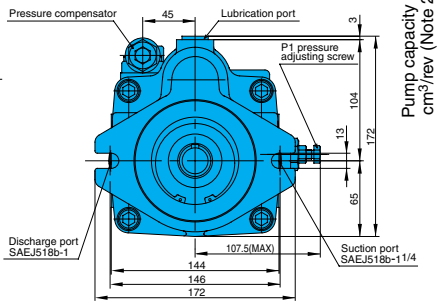


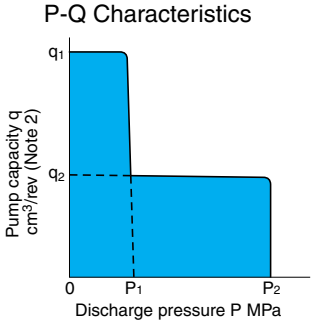




PVS-2B-$^{35}_{45}$N*Q*-12(20)







cm³/rev	Pressure Range	Design No.	A	B
35	0 to 3	12D	ø 22.23 0 -0.021	24.9 0 -0.5
45	0 to 2			
	3	20D	ø 25.385 0 -0.025	27.85 0 -0.25

Pump Model No.	q_2 Adjustment Range (cm³/rev)	Default q_2 (Setting cm³/rev)
PVS-1B-16	0 to 10	3.3
PVS-1B-22	0 to 13	4.4
PVS-2B-35	0 to 19	7
PVS-2B-45	0 to 24	9

Note 1) The setting range of maximum pump capacity q_1 varies according to the setting of q_2.

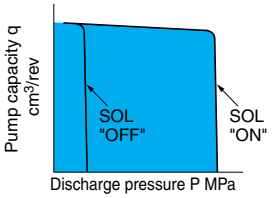
Note 2) Overall efficiency at a low flow rate is worse than at the maximum flow rate. Pay attention to this when selecting the motor capacity for the drive.

Solenoid Cutoff Control Type

Explanation of model No.: **PVS – 1 B – 16 R 2 S 1 – 12**

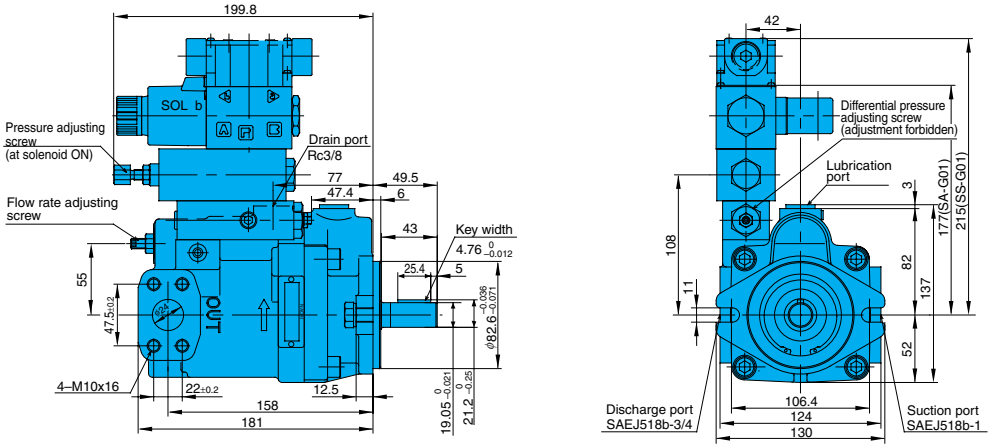
- Solenoid power supply 1: AC100V / 2: AC200V / 3: DC12V / 4: DC24V
- Solenoid specifications A: SA-G01 / S: SS-G01
- Pressure adjustment range
  0: 2- 3.5MPa {20.4- 35.7kgf/cm²}
  1: 2- 7MPa {20.4- 71.4kgf/cm²}
  2: 3-14MPa {30.6-143kgf/cm²}
  3: 3-21MPa {30.6-214kgf/cm²}
- R A/S : Solenoid cutoff control
- Max. pump capacity (cm³/rev) Nominal 16, 22, 35, 45
- Pump size 1, 2

P-Q Characteristics

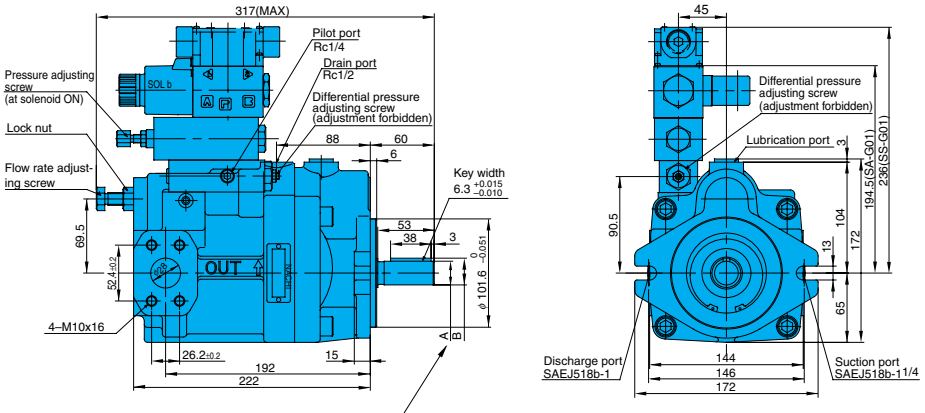


Installation Dimension Drawing

PVS-1B-$\frac{16}{22}$R*$\frac{A}{S}$*-12



PVS-2B-$\frac{35}{45}$R*$\frac{A}{S}$*-12(20)



cm³/rev	Pressure Range	Design No.	A	B
35	0 to 3	12D	ø22.23 0 -0.021	24.9 0 -0.5
45	0 to 2			
	3	20D	ø25.385 0 -0.025	27.85 0 -0.25

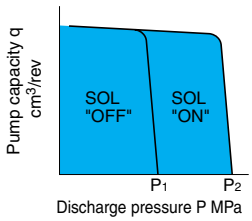
■The coil surface temperature increases if this pump is kept continuously energized.
Do not touch the surface of the coil directly with your hands.

2-pressure Control Type

Explanation of model No.: **PVS – 1 B – 16 W 2 S 1 – 12**

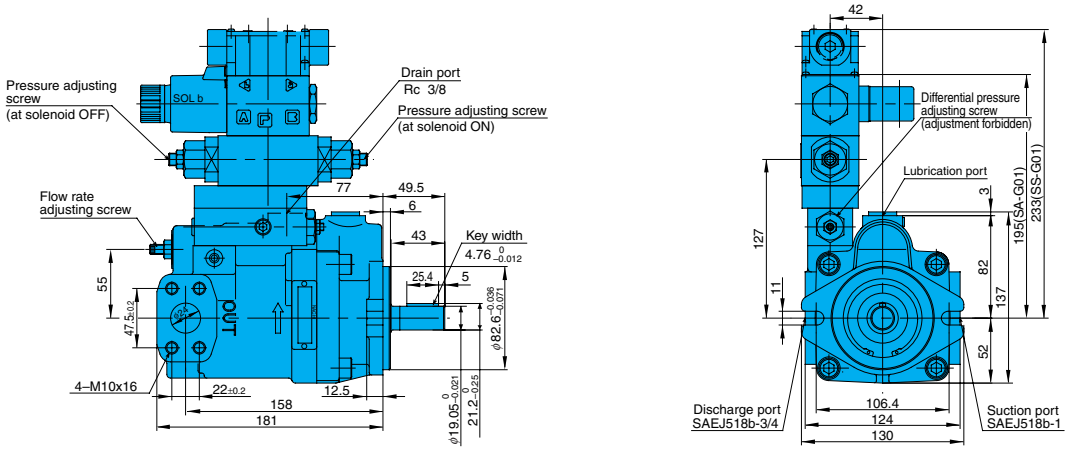
- Solenoid power supply 1: AC100V / 2: AC200V / 3: DC12V / 4: DC24V
- Solenoid specifications A: SA-G01 / S: SS-G01
- Pressure adjustment range
  - 0: 2- 3.5MPa {20.4- 35.7kgf/cm²}
  - 1: 2- 7MPa {20.4- 71.4kgf/cm²}
  - 2: 3-14MPa {30.6-143kgf/cm²}
  - 3: 3-21MPa {30.6-214kgf/cm²}
- W A/S : 2-pressure control
- Max. pump capacity (cm³/rev) Nominal 16, 22, 35, 45
- Pump size 1, 2

P-Q Characteristics

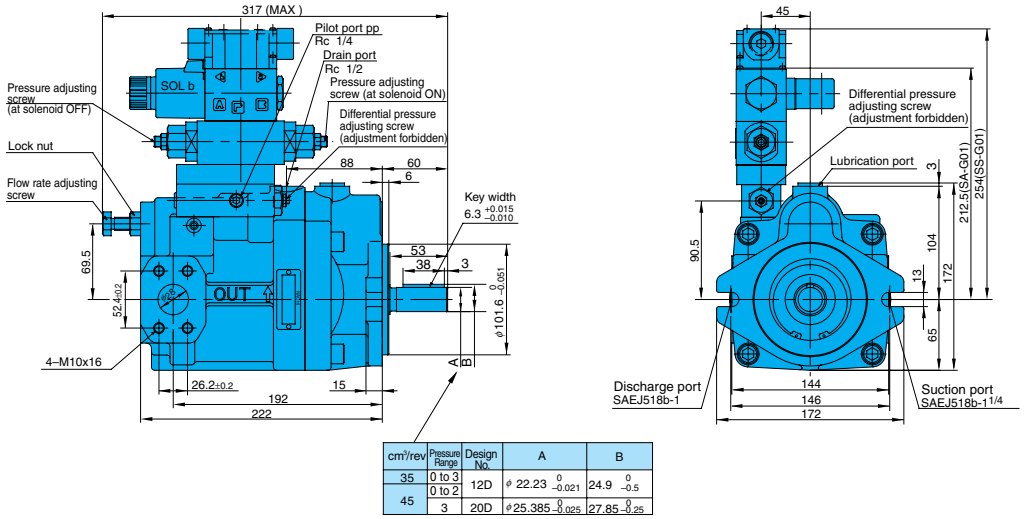


Installation Dimension Drawing

PVS-1B-$^{16}_{22}$W*$^{A}_{S}$*-12



PVS-2B-$^{35}_{45}$W*$^{A}_{S}$*-12(20)



cm³/rev	Pressure Range	Design No.	A	B
35	0 to 3	12D	φ 22.23 0 -0.021	24.9 0 -0.5
45	0 to 2			
	3	20D	φ25.385 0 -0.025	27.85 0 -0.25

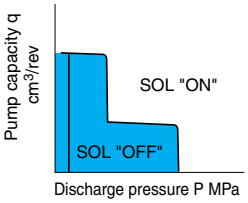
■The coil surface temperature increases if this pump is kept continuously energized.
Do not touch the surface of the coil directly with your hands.

2-pressure, 2-flow rate Control Type w/ Solenoid Cutoff

Explanation of model No.: **PVS – 1 B – 16 RQ 2 S 1 – 12**

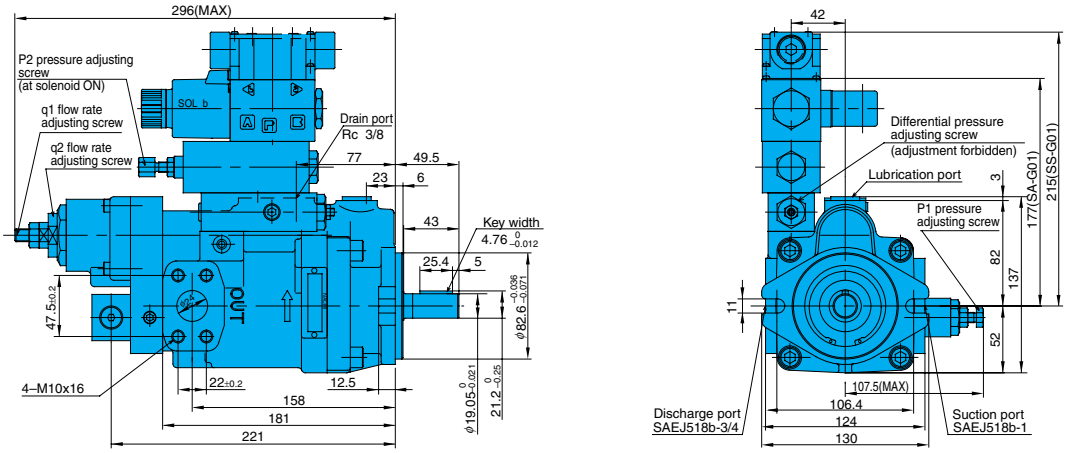
- Solenoid power supply 1: AC100V, 2: AC200V, 3: DC12V, 4: DC24V
- Solenoid specifications A: SA-G01, S: SS-G01
- Pressure adjustment range
  - 0: 2- 3.5MPa {20.4- 35.7kgf/cm²}
  - 1: 2- 7MPa {20.4- 71.4kgf/cm²}
  - 2: 3-14MPa {30.6-143kgf/cm²}
  - 3: 3-21MPa {30.6-214kgf/cm²}
- RQ A/S: 2-pressure, 2-flow rate control w/ solenoid cutoff
- Max. pump capacity (cm³/rev) Nominal 16, 22, 35, 45
- Pump size 1, 2

P-Q Characteristics

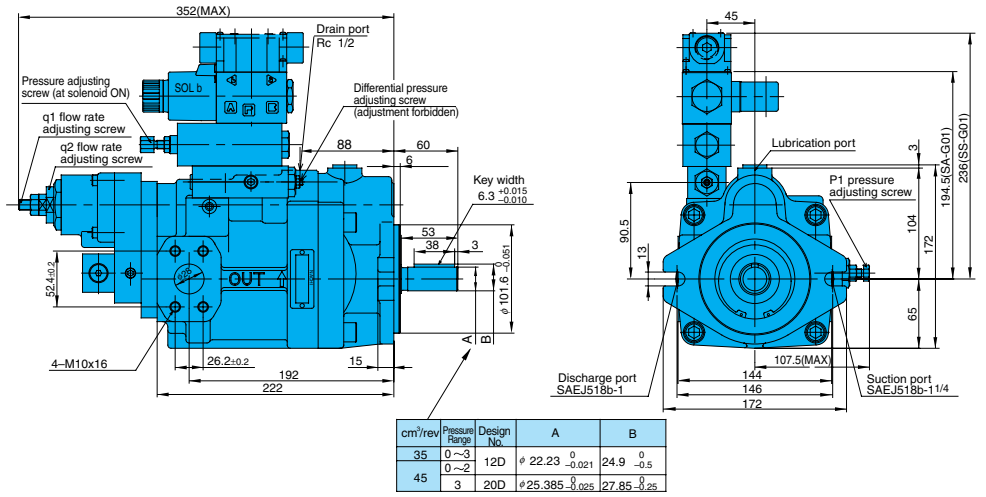


Installation Dimension Drawing

PVS-1B-$^{16}_{22}$RQ*$^{A}_{S}$*-12



PVS-2B-$^{35}_{45}$RQ*$^{A}_{S}$*-12(20)



cm³/rev	Pressure Range	Design No.	A	B
35	0 ~3	12D	φ 22.23 0 -0.021	24.9 0 -0.5
45	0 ~2			
	3	20D	φ25.385 0 -0.025	27.85 0 -0.25

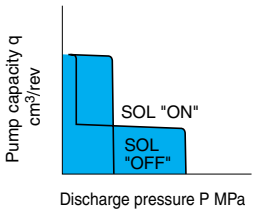
■The coil surface temperature increases if this pump is kept continuously energized.
Do not touch the surface of the coil directly with your hands.

2-cutoff Control Type

Explanation of model No.: **PVS – 1 B – 16 C 2 S 1 – 12**

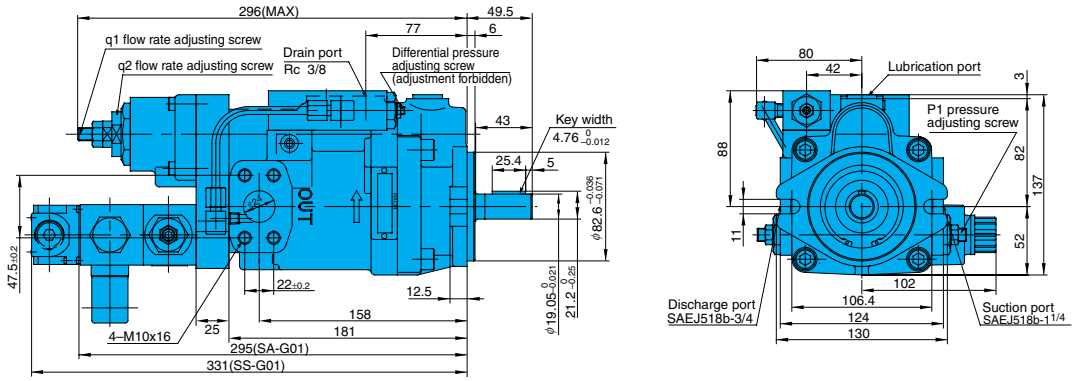
- Pump size 1, 2
- Max. pump capacity (cm^3/rev) Nominal 16, 22, 35, 45
- C^{A}_{S} : 2-cutoff control
- Pressure adjustment range
  - 0: 2- 3.5MPa {20.4- 35.7kgf/cm^2}
  - 1: 2- 7MPa {20.4- 71.4kgf/cm^2}
  - 2: 3-14MPa {30.6-143kgf/cm^2}
  - 3: 3-21MPa {30.6-214kgf/cm^2}
- Solenoid specifications A: SA-G01, S: SS-G01
- Solenoid power supply 1: AC100V, 2: AC200V, 3: DC12V, 4: DC24V

P-Q Characteristics

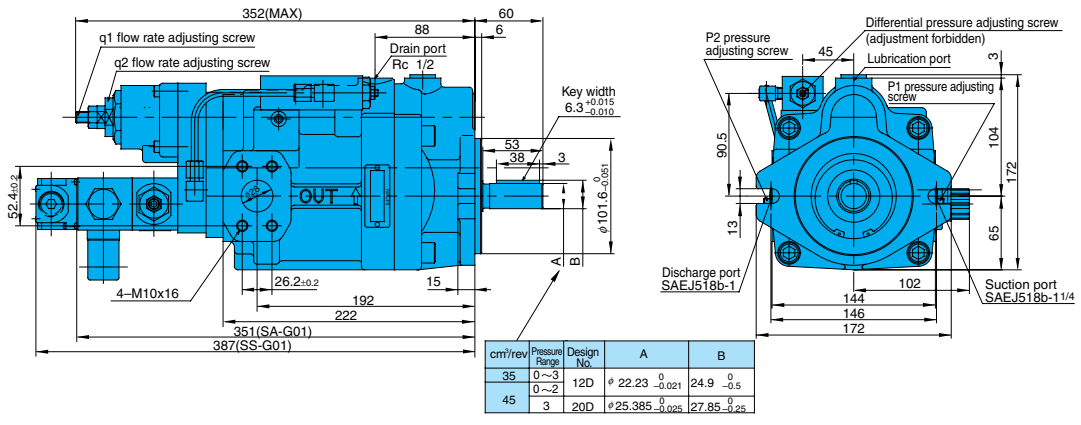


Installation Dimension Drawing

PVS-1B-$^{16}_{22}$C*$^{A}_{S}$*-12



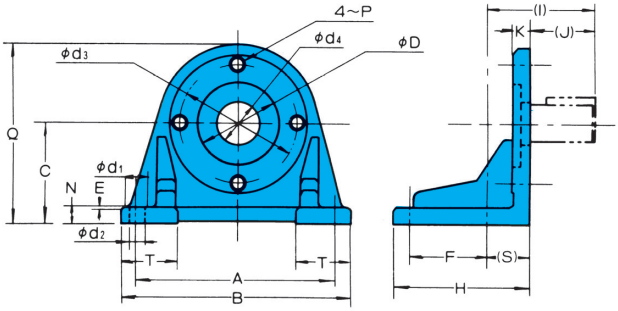
PVS-2B-$^{35}_{45}$C*$^{A}_{S}$*-12(20)



cm^3/rev	Pressure Range	Design No.	A	B
35	0～3	12D	φ 22.23 0 -0.021	24.9 0 -0.5
45	0～2			
	3	20D	φ25.385 0 -0.025	27.85 0 -0.25

■The coil surface temperature increases if this pump is kept continuously energized.
Do not touch the surface of the coil directly with your hands.

Foot Mounting Kit



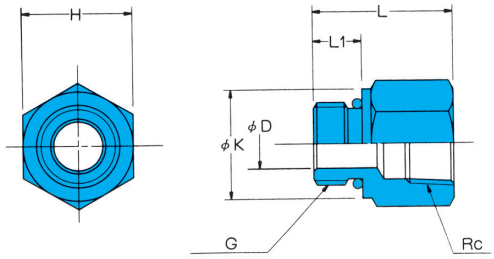
Kit Model No.	Applicable Pump Model No.	Accessories				Dimensions				
		Bolt	Q'ty	Washer	Q'ty	A	B	C	E	F
IHM-2-10	PVS-0B PVS-1B	TB-10×30	2	WP-10	2	127	152.5	69.8	1	50.8
IHM-4-10	PVS-2B	TB-12×30	2	WP-12	2	220.7	246	107.95	1	114.3

Kit Model No.	Dimensions														Weight
	H	(I)	(J)	K	N	P	Q	(S)	T	φD	φd1	φd2	φd3	φd4	kg
IHM-2-10	96	64.5	32	17.5	13	M10	135	32.5	36.5	82.6	22	11	106.4	50	2.0
IHM-4-10	140	56.7	44	16	16	M12	195.5	12.7	53	101.6	22	11	146	40	5.5

When only the mounting feet are required, the pump mounting bolts, washers and other parts are sold together as the Foot Mounting Kit.

Coupling kit

Kit for PVS-0B: PSCF-100000

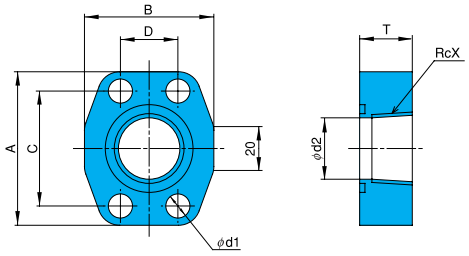


Applicable Pump Model No.	PVS-0B-8	
Plunger Kit model No.	Suction port	Discharge port
L	46	40
L_1	16	14
φK	φ36	φ27
φD	φ16	φ12
H	36	27
G screw size	G3/4	G1/2
Rc screw size	Rc3/4	Rc1/2
O-ring size	1B-P24	1B-P18

Notes) 1. Joints are on sale in the Joint Kit which includes O-rings.
2. The dimensions of the O-ring seal section on the connector conforms with JIS B2351.
3. O-ring 1B/B-** refers to JIS B2401-1B.

Piping Flange Kit

For PVS-1B, 2B



Applicable Pump Model No.	PVS-1B-16/22		PVS-2B-35/45	
Plunger Kit model No.	PSF-101000		PSF-102000	
	Suction port	Discharge port	Suction port	Discharge port
A	70	65	79	70
B	59	52	73	59
C	52.4	47.5	58.7	52.4
D	26.2	22.0	30.2	26.2
T	24	24	28	24
φd1	φ11	φ11	φ11	φ11
φd2	φ28	φ22	φ37	φ28
X	1	3/4	1-1/4	1
Mounting bolt	TH-10×40	TH-10×40	TH-10×45	TH-10×40
Washer	WS-B-10	WS-B-10	WS-B-10	WS-B-10
O-ring	1B-G35	1B-G30	1B-G45	1B-G35
Weight kga	0.6	0.5	0.75	0.6

Notes) 1. The piping flange is on sale in the Flange Kit which includes mounting bolts, washers and O-rings.
2. O-ring 1B/B-** refers to JIS B2401-1B.
3. For details on tightening torque, see page C-11.

❖ **To improve reliability, design Nos. 17 and 31 were adopted due to remodeling of the grease injection system connecting section.**

Uni-pump Specifications

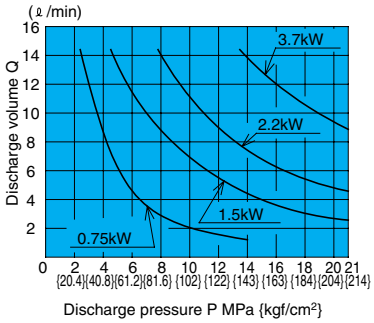
Explanation of model No.

UPV – 1 A – 16 N 1 – 1.5 ∗ – 4 – ∗ – 17(31)

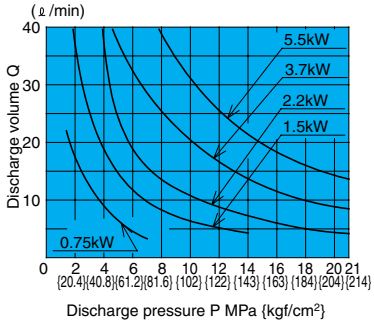
- Design No. 17: PVS-1B 0.75-5.5kW; PVS-2B 3.7 -7.5kW; 31: PVS-0B 0.75-3.7kW
- Auxiliary symbol None: Side port type; Z: Axial port type (PVS-1B, 2B)
- Number of motor poles 4: 4 poles
- Motor terminal None: Right side viewed from shaft end; A: Left side viewed from shaft end
- Motor output 0.7: 0.75kW 3.7: 3.7kW; 1.5: 1.5 kW 5.5: 5.5kW; 2.2: 2.2 kW 7.5: 7.5kW
  Note) UPV-$^{0A}_{1A}$ is 0.75-5.5kW; UPV-2A is 3.7-7.5kW
- Pressure adjustment range
  0: 2- 3.5MPa {20.4- 35.7kgf/cm²}
  1: 2- 7MPa {20.4- 71.4kgf/cm²}
  2: 3-14MPa {30.6-143kgf/cm²}
  3: 3-21MPa {30.6-214kgf/cm²} (Note) Not available at 45 cm³/rev
- Variable control mechanism N: pressure compensation type
- Max. pump capacity (cm³/rev) Nominal 8, 16, 22, 35, 45
- Motor mounting method Mounting foot type
- Pump size 0: PVS-0B, 1: PVS-1B, 2: PVS-2B
- PVS series uni-pump

Motor selection curves

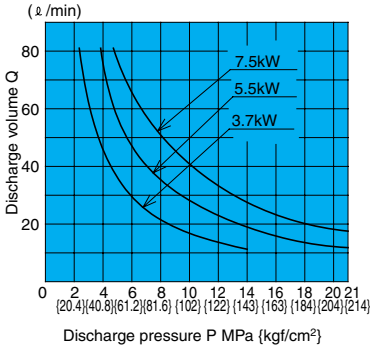
UPV-0A



UPV-1A



UPV-2A

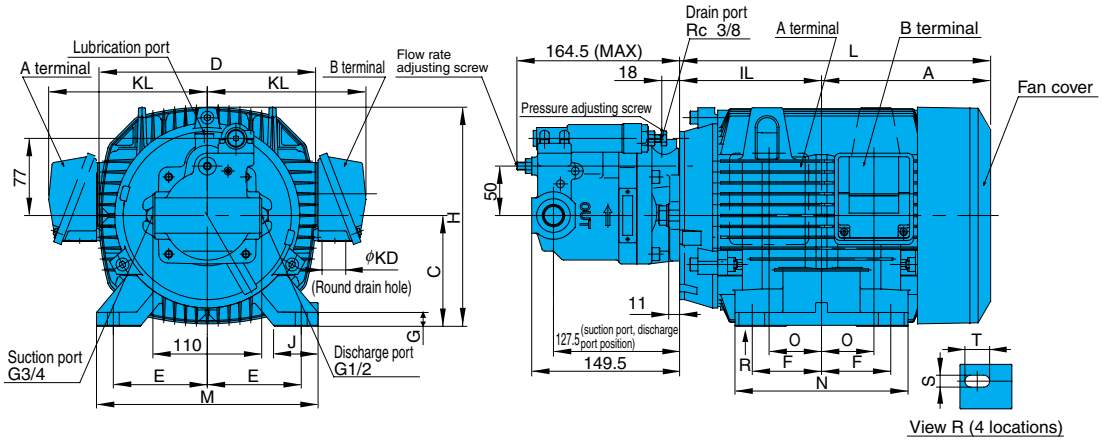


● How to select the motor

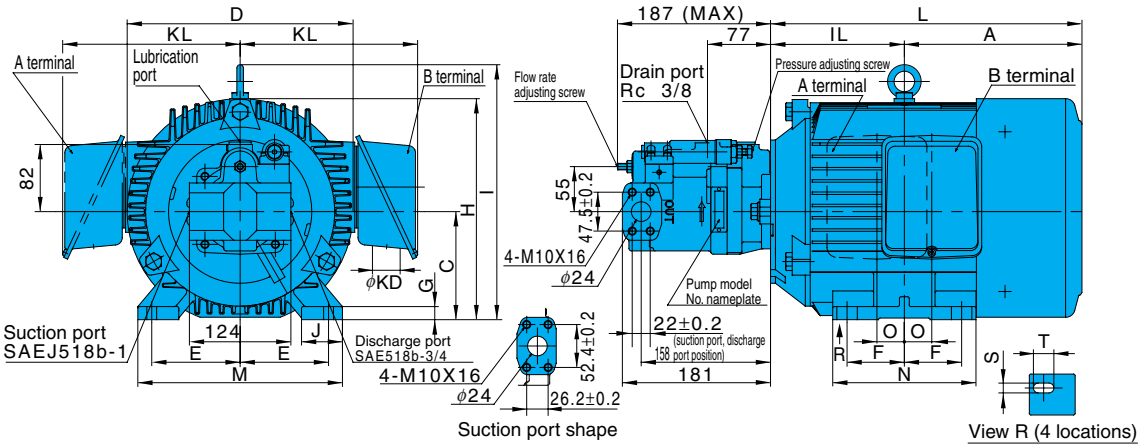
The lower side of the output curves for each of the motors shown above indicates the operating range under rated output for that motor.

Installation Dimension Drawings

UPV-0A-8**-**-4-31
(side port type)

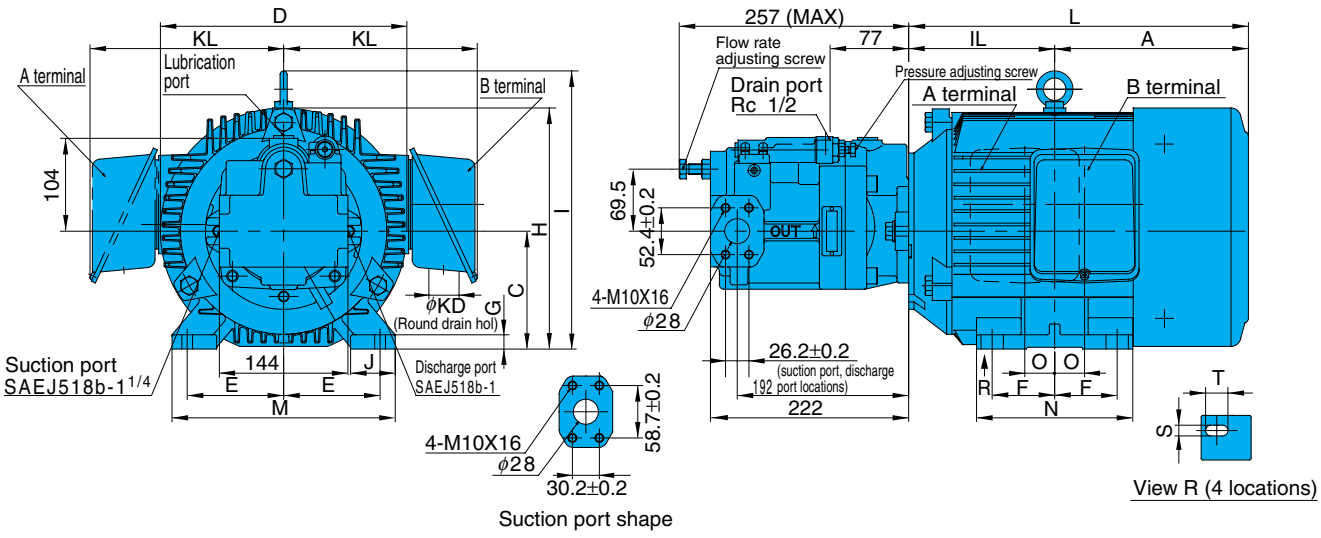


UPV-1A-$^{16}_{22}$**-**-4-17
(side port type)



UPV-2A-$^{35}_{45}$**-**-4-17

(side port type)



Note: A terminal measurements are in parentheses ( ).

1. A class E totally enclosed fan-cooled type is used as the reference motor.
2. 200 V/220 V, 60 Hz and 200 V, 50 Hz are used as the reference motor voltages.
3. Viewed from the pump side, the suction port on the left side and the discharge port on the right side are used as the reference port locations.
4. Broken lines indicate instances for the A terminal. Broken lines pass through to the other side of the pump along its center.

Motor Specifications

Output kW	Motor Dimensions																	Frame No.	Weight
	A	IL	C	D	E	F	G	H	I	J	L	M	N	S×T	KD	KL	O		
0.75	124	107.5	80 $^{0}_{-0.5}$	160	62.5	50	10	160	–	34	231.5	155	135	10×25	ϕ22	126	21	80M	12
1.5	142.5	118.5	90 $^{0}_{-0.5}$	178	70	62.5	10	179	–	35	261	170	155	10×16	ϕ22	136	36.5	90L	16
2.2	160.5	136	100 $^{0}_{-0.5}$	195	80	70	13	197.5	–	45	296.5	195	175	12×25	ϕ22	150	45.5	100L	20
3.7	171	143.5	112 $^{0}_{-0.5}$	219	95	70	14	221.5	–	45	314.5	224	175	12×25	ϕ22	161	53	112M	29
5.5	217	163.5	132 $^{0}_{-0.5}$	276	108	70	16	270	311.5	50	380.5	250	175	12×25	ϕ34	217	33.5	132S	48
7.5	217	163.5	132 $^{0}_{-0.5}$	276	108	70	16	270	311.5	50	380.5	250	175	12×25	ϕ34	217	33.5	132S	54