# **Solenoid valve(3/2, 5/2, 5/3 way)**

#### Product series



























# Installation and Application



- 1. Before installing, be sure the valve hasn't been damaged via transportation.
- 2. It's suggested to use the medium lubricated by 40  $\mu$  m filter element. Be aware of the flow direction and port size.
- 3. Please notice whether the installation condition accords with technical requirements (such as "voltage", "actuation frequency", "working pressure" and "scope of application temperature"), then the equipment can be installed and used.
- 4. Notice the flow direction of air during installation, P is the air intake, A (B) is the work port and R (S) is the exhaust outlet.
- 5. Take measure to avoid vibration and frozen.
- 6. Before using the fittings and tubes make sure they are clean. When connecting to fittings, be sure the PTFE Thread Seal Tape is used correctly.
- $7. \, \text{To keep the dust away, please use the silencer for the exhaust ports. Never forget to install dirt-proof boot in air intake and the silencer for the exhaust ports.} \\$ outlet during dismounting.
- 8. After installing, please use the manual override to test valve first.

# 3V1 Series



3V1



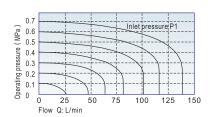
#### Symbol



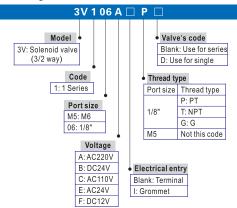
#### Product feature

- 1. Direct acting type and normally closed mode, flexible in direction change.
- 2. No need to add oil for lubrication.
- 3. Several valves can be installed integrately to save installation space.
- Affiliated manual devices are equipped to facilitate installation and debugging.
- 5. Several standard voltage grades are optional.

## ■ Flow chart



#### Ordering code



#### Specification

Model	3V1-M5 3V1-06				
Fluid	Air(to be filltered by 40 μ	m fillter element)			
Acting	Direct avti	ng			
Port size 1	M5 1/8"				
Valve type	3 port 2 posi	tion			
Lubrication	Not required				
Operating pressure	0~0.8MPa(0~114psi)				
Proof pressure	1.5MPa(215psi)				
Temperature °C	-20~70				
Orifice size	Φ1.2mm				
Material of body	Aluminum alloy				

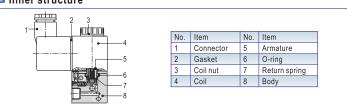
1 PT thread, NPT thread and G thread are available.

#### Coil specification

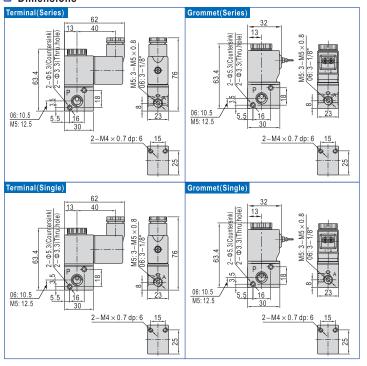
Item	Specitification		
Standard voltage	AC220V, AC110V, AC24V, DC24V, DC12V		
Scope of voltage	AC: ± 15% DC: ± 10%		
Power consumption	AC:3.5VA DC:3.0W		
Protection	IP65(DIN40050)		
Temperature classification	B Class		
Electrical entry	Terminal, Grommet		
Activating time	0.05 sec and below		
Max. frequency ①	10 cycle/sec		

 $\textcircled{\scriptsize 1}$  The maximum actuation frequency is in the no-load state.

#### Inner structure



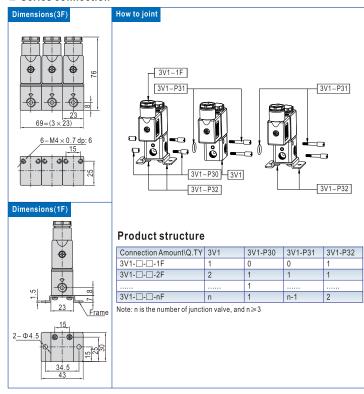
## Dimensions



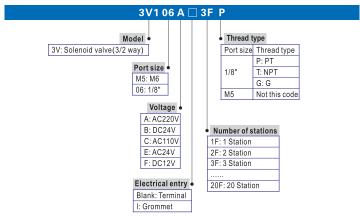
3V1 Series



#### Series connection



## Ordering code for series



The above codes have included the series accessories, so it is unnecessary to order the accessories specially. But if you like, you could order as follows.

Code of accessories	Accessory name	Part code	Part name	Quantity
3V1-P30	Coupling screw	F-3V1002N	Coupling screw(S)	2
3 1 1-130	assembly	F-3V1003N	Coupling screw(M)	2
	Coupling screw assembly	GOR20008N75	O-Ring	1
		F-3V1004N	Coupling screw(L)	2
		F-3V1001N	Fixed mounting	1
3V1-P32 Bracket assembly		GSDA04008WA	Cross round head screw	2

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# Solenoid valve(3/2 way)









#### Symbol



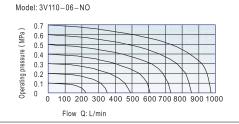




#### Product feature

- 1. Pilot-oriented mode:internally piloted.
- 2. Structure in sliding column mode: good tightness and sensitive
- 3. Double control solenoid valves have memory function.
- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- 6. Affiliated manual devices are equipped to facilitate installation and debugging.
- 7. Several standard voltage grades are optional.
- 8. Integrate with the manifold to save installation space.

### Flow chart



#### Specification

Model	3V110-M5	3V120-M5	3V110-06	3V120-06	
Fluid		Air(to be filltered by	40 μ m fillter element)		
Acting		Pil	oted		
Port size ①		M5	1/	8"	
Orifice size	5.5mm <sup>2</sup> (Cv=0.31) 12.0mm <sup>2</sup> (Cv=0.67)				
Valve type	3 port 2 position				
Lubrication 2	Not required				
Operating pressure	0.15~0.8MPa(21~114psi)				
Proof pressure	1.5MPa(215psi)				
Temperature °C	-20~70				
Material of body	Aluminum alloy				

**AITTAC** 

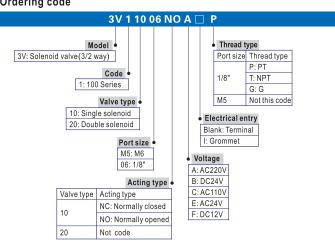
- PT thread, NPT thread and G thread are available.
   Once lubricated air is used, continue with same medium to optimise valve life span. Lubricants like ISO VG32 or equivalent are recommended.

#### Coil specification

Item	Specitification	
Standard voltage	AC220V, AC110V, AC24V, DC24V, DC12V	
Scope of voltage	AC: ± 15% DC: ± 10%	
Power consumption	AC:2.5VA DC:2.5W	
Protection	IP65(DIN40050)	
Temperature classification	B Class	
Electrical entry	Terminal, Grommet	
Activating time	0.05 sec and below	
Max. frequency ①	5 cycle/sec	

 $<sup>\</sup>textcircled{1} \ \ \text{The maximum actuation frequency is in the no-load state}.$ 

#### Ordering code



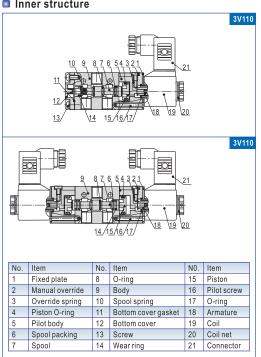
Please refer to 36 for manifold specification and the order way.

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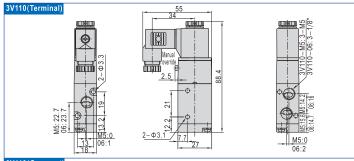


# 3V100 Series

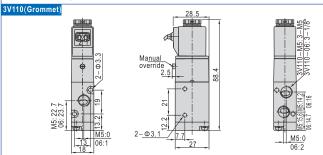


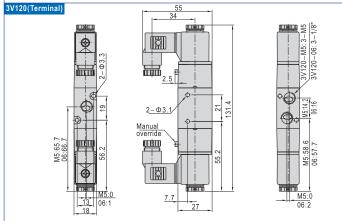


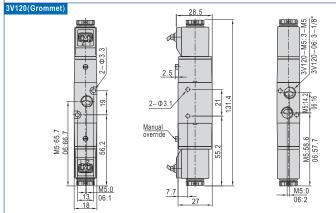
#### Dimensions











## 3V200 Series







#### Symbol



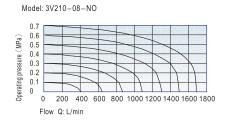




#### Product feature

- 1. Pilot-oriented mode:internally piloted.
- 2. Structure in sliding column mode: good tightness and sensitive reaction.
- 3. Double control solenoid valves have memory function.
- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- 6. Affiliated manual devices are equipped to facilitate installation and debugging.
- 7. Several standard voltage grades are optional.
- 8. Integrate with the manifold to save installation space.

#### Flow chart



#### Specification

Model	3V210-06	3V220-06	3V210-08	3V220-08		
Fluid		Air(to be filltered by 40 μ m fillter element)				
Acting		Pilo	oted			
Port size ①	In=O	ut=1/8"	In=Ou	t=1/4"		
Orifice size	14.0mm <sup>2</sup> (Cv=0.78) 16.0mm <sup>2</sup> (Cv=0.89)					
Valve type	3 port 2 position					
Lubrication 2	Not required					
Operating pressure	0.15~0.8MPa(21~114psi)					
Proof pressure	1.5MPa(215psi)					
Temperature °C	-20~70					
Material of body	Aluminum alloy					

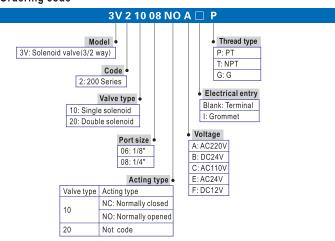
- PT thread, NPT thread and G thread are available.
   Once lubricated air is used, continue with same medium to optimise valve life span. Lubricants like ISO VG32 or equivalent are recommended.

#### Coil specification

Item	Specitification		
Standard voltage	AC220V, AC110V, AC24V, DC24V, DC12V		
Scope of voltage	AC: ± 15% DC: ± 10%		
Power consumption	AC:3.5VA DC:3.0W		
Protection	IP65(DIN40050)		
Temperature classification	B Class		
Electrical entry	Terminal, Grommet		
Activating time	0.05 sec and below		
Max. frequency ①	5 cycle/sec		

1 The maximum actuation frequency is in the no-load state.

### Ordering code

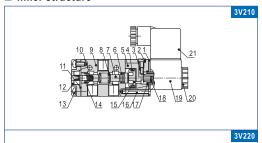


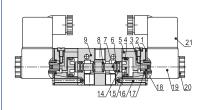
Please refer to 36 for manifold specification and the order way.



# 3V200 Series

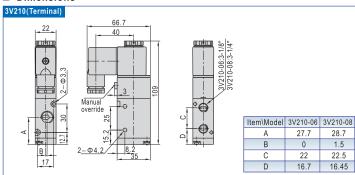
#### Inner structure





Item	No.	Item	N0.	Item
Fixed plate	8	O-ring	15	Piston
Manual override	9	Body	16	Pilot screw
Override spring	10	Spool spring	17	O-ring
Piston O-ring	11	Bottom cover gasket	18	Armature
Pilot body	12	Bottom cover	19	Coil
Spool packing	13	Screw	20	Coil net
Spool	14	Wear ring	21	Connector
	Fixed plate Manual override Override spring Piston O-ring Pilot body Spool packing	Fixed plate	Fixed plate 8 O-ring  Manual override 9 Body Override spring 10 Spool spring Piston O-ring 11 Bottom cover gasket Pilot body 12 Bottom cover Spool packing 13 Screw	Fixed plate         8         O-ring         15           Manual override         9         Body         16           Override spring         10         Spool spring         17           Piston O-ring         11         Bottom cover gasket         18           Pilot body         12         Bottom cover         19           Spool packing         13         Screw         20

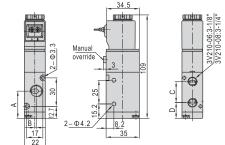
# Dimensions





3V200

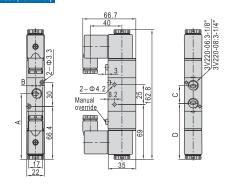




Item\Model	3V210-06	3V210-08
Α	27.7	28.7
В	0	1.5
С	22	22.5
D	16.7	16.45

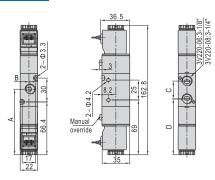
16.7

# 3V220(Terminal)



3V210-06	3V210-08
81.4	82.4
0	1.5
22	22.5
70.4	70.15
	81.4 0 22





Item\Mod	3V210-	3V210-
Α	81.4	82.4
В	0	1.5
С	22	22.5
D	70.4	70.15

# Solenoid valve(3/2 way)









#### Symbol





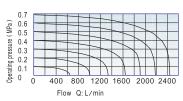


### Product feature

- 1. Pilot-oriented mode: internally piloted.
- 2. Structure in sliding column mode: good tightness and sensitive
- 3. Double control solenoid valves have memory function.
- 4. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 5. No need to add oil for lubrication.
- 6. Affiliated manual devices are equipped to facilitate installation and debugging.
- $7.\ Several\ standard\ voltage\ grades\ are\ optional.$
- 8. Integrate with the manifold to save installation space.

#### Flow chart





#### Specification

Model	3V310-08	3V320-08	3V310-10	3V320-10	
Fluid		Air(to be filltered by	40 μ m fillter element)		
Acting		Pil	oted		
Port size ①	In=O	ut=1/4"	In=Ou	t=3/8"	
Orifice size	25.0mm²(Cv=1.39) 30.0mm²(Cv=1.67)				
Valve type	3 port 2 position				
Lubrication 2	Not required				
Operating pressure	0.15~0.8MPa(21~114psi)				
Proof pressure	1.5MPa(215psi)				
Temperature ℃	-20~70				
Material of body	Aluminum alloy				

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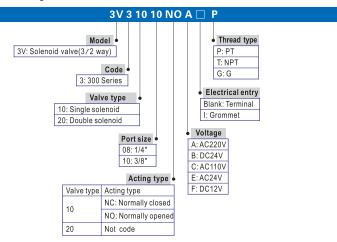
- 1 PT thread, NPT thread and G thread are available.
- ② Once lubricated air is used, continue with same medium to optimise valve life span. Lubricants like ISO VG32 or

#### Coil specification

Item	Specitification
Standard voltage	AC220V, AC110V, AC24V, DC24V, DC12V
Scope of voltage	AC: ± 15% DC: ± 10%
Power consumption	AC:3.5VA DC:3.0W
Protection	IP65(DIN40050)
Temperature classification	B Class
Electrical entry	Terminal, Grommet
Activating time	0.05 sec and below
Max. frequency ①	5 cycle/sec

1 The maximum actuation frequency is in the no-load state.

#### Ordering code



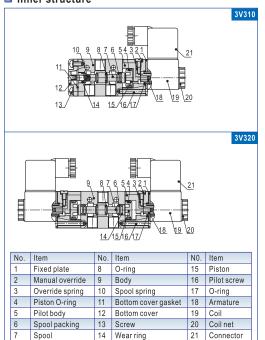
Please refer to 36 for manifold specification and the order way.

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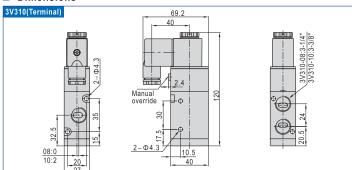


# 3V300 Series

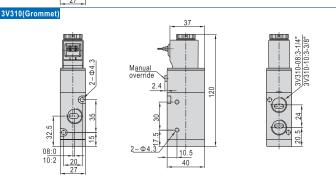
#### Inner structure

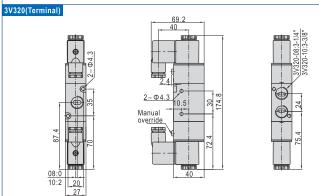


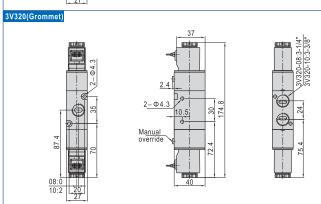
#### Dimensions









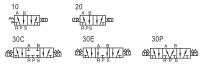


#### 4V100 Series





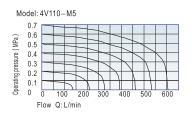
#### Symbol

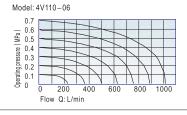


#### Product feature

- 1. Pilot-oriented mode:optional for internal or external.
- Structure in sliding column mode: good tightness and sensitive reaction.
- 3. Three position solenoid valves have three kinds of central function for your choice.
- 4. Double control solenoid valves have memory function.
- 5. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 6. No need to add oil for lubrication.
- 7. It is available to form integrated valve group with the base to save installation space
- 8. Affiliated manual devices are equipped to facilitate installation and
- Several standard voltage grades are optional.

## ■ Flow chart





#### Specification

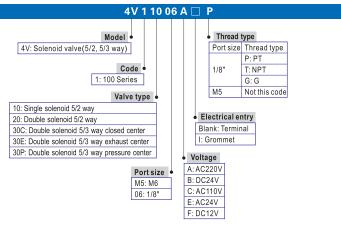
Model	4V110-M5 4V120-M5	4V130C-M5 4V130E-M5 4V130P-M5	4V110-06 4V120-06	4V130C-06 4V130E-06 4V130P-06	
Fluid	Air(to be filltered by 40 μ m fillter element)				
Acting		Pile	oted		
Port size ①	In=O	ut=M5	In=Ou	ut=1/8"	
Orifice size	5.5mm <sup>2</sup> 5.0mm <sup>2</sup> (Cv=0.31) (Cv=0.28)		12.0mm <sup>2</sup> (Cv=0.67)	9.0mm <sup>2</sup> (Cv=0.50)	
Valve type	5 port 3 position	5 port 2 position	5 port 3 position	5 port 2 position	
Operating pressure	0.15~0.8MPa(21~114psi)				
Proof pressure		1.5MPa	(215psi)		
Temperature °C		-20	<b>1~</b> 70		
Material of body		Alumin	um alloy		
Lubrication (2)	Not required				
Max. frequency ③	5 cycle/sec	3 cycle/sec	5 cycle/sec	3 cycle/sec	
Weight	4V110-M5:120g 4V120-M5:175g	200g	4V110-06:120g 4V120-06:175g	200g	

- 1 PT thread, NPT thread and G thread are available.
- ② Once lubricated air is used, continue with same medium to optimise valve life span. Lubricants like ISO VG32 or equivalent are recommended.
- $\ensuremath{\mathfrak{B}}$  The maximum actuation frequency is in the no-load state.

#### Coil specification

Item	Specitification		
Standard voltage	AC220V, AC110V, AC24V, DC24V, DC12V		
Scope of voltage	AC: ± 15% DC: ± 10%		
Power consumption	AC:2.5VA DC:2.5W		
Protection	IP65(DIN40050)		
Temperature classification	B Class		
Electrical entry	Terminal, Grommet		
Activating time	0.05 sec and below		

#### Ordering code

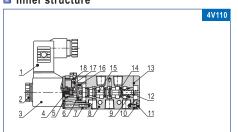


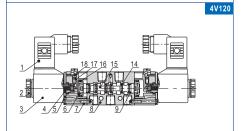
Please refer to 37 for manifold specification and the order way.

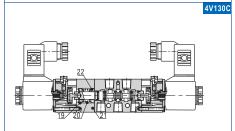


# 4V100 Series



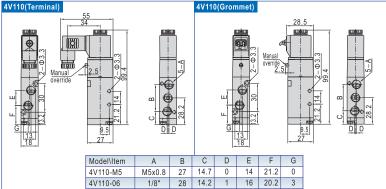


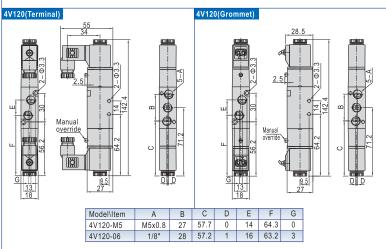


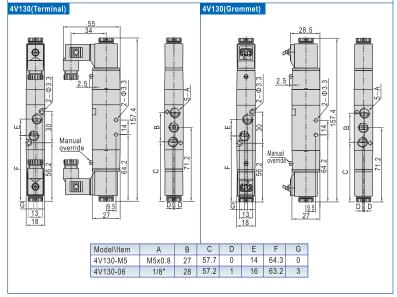


No.	Item	No.	Item	N0.	Item
1	Connector	9	Wear ring	17	Override spring
2	Coil net	10	Bottom cover	18	Manual override
3	Coil	11	Fixed screw	19	Spring holder
4	Armature	12	Spool spring	20	Return spring
5	Fixed plate	13	Bottom cover gasket	21	Side cover
6	Piston	14	Spool O-ring	22	Spring holder
7	Pilot kit	15	Spool		
8	Body	16	Piston O-ring		

#### Dimensions







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#### 4V200 Series



4V200



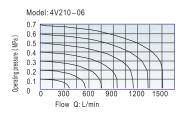
#### Symbol

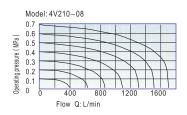


#### Product feature

- 1. Pilot-oriented mode: optional for internal or external.
- Structure in sliding column mode: good tightness and sensitive reaction.
- 3. Three position solenoid valves have three kinds of central function for your choice.
- 4. Double control solenoid valves have memory function.
- 5. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 6. No need to add oil for lubrication.
- 7. It is available to form integrated valve group with the base to save installation space.
- 8. Affiliated manual devices are equipped to facilitate installation and debugging.
- 9. Several standard voltage grades are optional.

#### ■ Flow chart





#### Specification

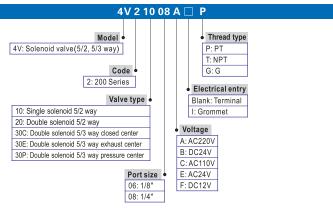
Model	4V210-06 4V220-06	4V230C-06 4V230E-06 4V230P-06	4V210-08 4V220-08	4V230C-08 4V230E-08 4V230P-08	
Fluid	Air(to be filltered by 40 μ m fillter element)				
Acting		Pil	oted		
Port size ①	In=Out=E	(haust=1/8"	In=Out=1/4"	Exhaust=1/8"	
Orifice size	e size 14.0mm <sup>2</sup> 12.0r (Cv=0.78) (Cv=0.78)		16.0mm <sup>2</sup> (Cv=0.89)	12.0mm <sup>2</sup> (Cv=0.67)	
Valve type	5 port 3 position	5 port 2 position	5 port 3 position	5 port 2 position	
Operating pressure	0.15~0.8MPa(21~114psi)				
Proof pressure		1.5MPa	(215psi)		
Temperature °C		-20	)~70		
Material of body	Aluminum alloy				
Lubrication 2	Not required				
Max. frequency 3	5 cycle/sec	3 cycle/sec	5 cycle/sec	3 cycle/sec	
Weight	4V210-06:220g 4V220-06:320g	360g	4V210-08:220g 4V220-08:320g	360g	

- 1 PT thread, NPT thread and G thread are available.
- ② Once lubricated air is used, continue with same medium to optimise valve life span. Lubricants like ISO VG32 or equivalent are recommended.
- 3 The maximum actuation frequency is in the no-load state.

## Coil specification

Item	Specitification
Standard voltage	AC220V, AC110V, AC24V, DC24V, DC12V
Scope of voltage	AC: ± 15% DC: ± 10%
Power consumption	AC:3.5VA DC:3.0W
Protection	IP65(DIN40050)
Temperature classification	B Class
Electrical entry	Terminal, Grommet
Activating time	0.05 sec and below

#### Ordering code



Please refer to 37 for manifold specification and the order way.

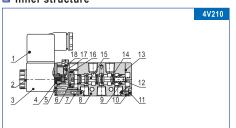
28

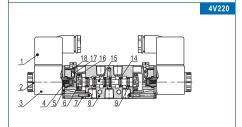


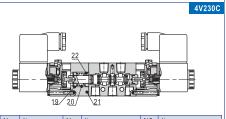
4V200

# 4V200 Series



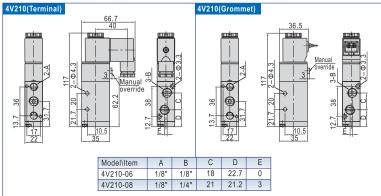


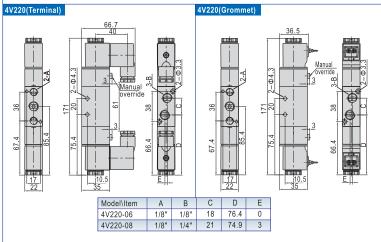


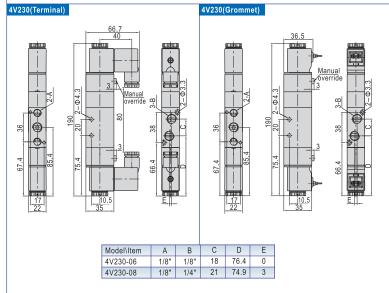


Item	No.	Item	N0.	Item
Connector	9	Wear ring	17	Override spring
Coil net	10	Bottom cover	18	Manual override
Coil	11	Fixed screw	19	Spring holder
Armature	12	Spool spring	20	Return spring
Fixed plate	13	Bottom cover gasket	21	Side cover
Piston	14	Spool O-ring	22	Spring holder
Pilot kit	15	Spool		
Body	16	Piston O-ring		
	Connector Coil net Coil Armature Fixed plate Piston Pilot kit	Connector         9           Coil net         10           Coil         11           Armature         12           Fixed plate         13           Piston         14           Pilot kit         15	Connector         9         Wear ring           Coil net         10         Bottom cover           Coil         11         Fixed screw           Armature         12         Spool spring           Fixed plate         13         Bottom cover gasket           Piston         14         Spool O-ring           Pilot kit         15         Spool	Connector         9         Wear ring         17           Coil net         10         Bottom cover         18           Coil         11         Fixed screw         19           Armature         12         Spool spring         20           Fixed plate         13         Bottom cover gasket         21           Piston         14         Spool O-ring         22           Pilot kit         15         Spool

#### Dimensions







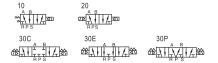
## 4V300 Series







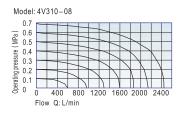
#### Symbol

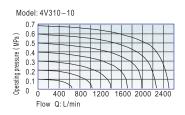


#### Product feature

- 1. Pilot-oriented mode: optional for internal or external.
- 2. Structure in sliding column mode: good tightness and sensitive reaction.
- 3. Three position solenoid valves have three kinds of central function for your choice.
- ${\bf 4.\ Double\ control\ solenoid\ valves\ have\ memory\ function.}$
- 5. Internal hole adopts special processing technology which has little attrition friction, low start pressure and long service life.
- 6. No need to add oil for lubrication.
- 7. It is available to form integrated valve group with the base to save installation space.
- 8. Affiliated manual devices are equipped to facilitate installation and debugging.
- 9. Several standard voltage grades are optional.

#### Flow chart





#### Specification

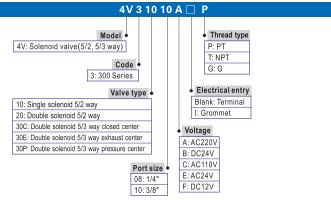
Model	4V310-08 4V320-08	4V330C-08 4V330E-08 4V330P-08 4V320-10		4V330C-10 4V330E-10 4V330P-10	
Fluid	Air(to be filltered by 40 μ m fillter element)				
Acting		Pil	oted		
Port size ①	In=Out=E	(haust=1/4"	In=Out=3/8"	Exhaust=1/4"	
Orifice size	25.0mm <sup>2</sup> (Cv=1.40)	18.0mm <sup>2</sup> (Cv=1.00)	30.0mm <sup>2</sup> (Cv=1.68)	18.0mm <sup>2</sup> (Cv=1.00)	
Valve type	5 port 3 position	5 port 2 position	5 port 3 position	5 port 2 position	
Operating pressure	0.15~0.8MPa(21~114psi)				
Proof pressure		1.5MPa	(215psi)		
Temperature °C		-20	)~70		
Material of body	Aluminum alloy				
Lubrication (2)	Not required				
Max. frequency ③	4 cycle/sec	3 cycle/sec	4 cycle/sec	3 cycle/sec	
Weight	4V310-08:310g 4V320-08:400g	450g	4V310-10:310g 4V320-10:400g	450g	

- $\textcircled{\scriptsize 1}$  PT thread, NPT thread and G thread are available.
- ② Once lubricated air is used, continue with same medium to optimise valve life span. Lubricants like ISO VG32 or equivalent are recommended.
- 3 The maximum actuation frequency is in the no-load state.

#### Coil specification

Item	Specitification		
Standard voltage	AC220V, AC110V, AC24V, DC24V, DC12V		
Scope of voltage	AC: ± 15% DC: ± 10%		
Power consumption	AC:3.5VA DC:3.0W		
Protection	IP65(DIN40050)		
Temperature classification	B Class		
Electrical entry	Terminal, Grommet		
Activating time	0.05 sec and below		

#### Ordering code

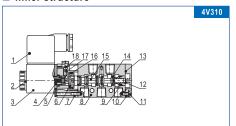


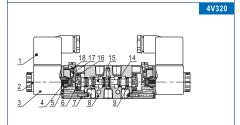
Please refer to 37 for manifold specification and the order way  $% \left( 1\right) =\left( 1\right) \left( 1\right) \left($ 

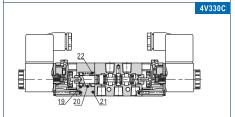


# 4V300 Series









Ш	No.	Item	No.	Item	N0.	Item
	1	Connector	9	Wear ring	17	Override spring
	2	Coil net	10	Bottom cover	18	Manual override
	3	Coil	11	Fixed screw	19	Spring holder
	4	Armature	12	Spool spring	20	Return spring
	5	Fixed plate	13	Bottom cover gasket	21	Side cover
	6	Piston	14	Spool O-ring	22	Spring holder
	7	Pilot kit	15	Spool		
	8	Body	16	Piston O-ring		

#### Dimensions

